

MULTISOL General Purpose Water Mix Cutting Fluid

Multisol is a general purpose water mix cutting fluid suitable for use on a wide range of machines and materials. It is designed for light/medium cutting operations on ferrous and non-ferrous metals. It contains a high percentage of refined mineral oils affording a high degree of residual corrosion protection and lubricity whilst machining.

Features

- Inhibits corrosion.
- Economical in use.
- Low odour.
- Pleasant and safe to use.

Directions for Use

Recommended dilution: Multisol should be used between 15:1 and 25:1. Care must be taken to maintain the correct cutting fluid concentration. For manual mixing, add the concentrate to water at the recommended dilution ratio, stirring continuously.

It is advisable to use the appropriate ROCOL® Ultraguard® Machine Tool Care product at fluid changeovers. Optimum fluid life is obtained by adequate initial machine cleaning, correct dilution control and regular maintenance of fluid, particularly prior to weekends and shutdown periods.

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ROCOL A division of **ITW** Ltd



BS EN ISO 9001
Certificate No. FM 12448



BS EN ISO 14001
Certificate No. EMS 67596



OHSAS 18001
Certificate No. OHS 78173



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The information in this publication is based on our experience and reports from customers. There are many factors outside our control or knowledge which affect the use and performance of our products, for which reason it is given without responsibility.

Technical Data

ROCOL[®]

Performance you can trust

MULTISOL

Appearance	Clear amber liquid forming a white milky emulsion
Odour	Mild
pH	9.4 at 20:1
Density at 20°C	0.92 g/cm ³
Storage	Store at normal ambient temperature (5°C to 30°C)
Pack Sizes – Part Codes	5 ltr - 35226 20 ltr - 35223 60 ltr - 35222 200 ltr - 35229

Refractometer Calibration:

Dilution ratio	10:1	15:1	20:1	25:1	30:1
Refractometer reading	9.7	7.4	5.4	4.3	3.8

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