

Characteristics and typical fields of application Rebuilding alloy for Carbon steel parts. Can also be used as buffer layer prior to hard overlay. Microstructure: Bainite Machinability: Good Dxy-acetylene cutting: Possible Deposit thickness: Depends upon application and procedure used Field of use: Crawler tractor links, crane wheels, shafts, buffer layer for continuous casting rollers, mine car wheels. Typical analysis C Si Mn Cr Mo Fe One of all-weld metal - typical values (min. values) Condition 1 275 Operating data DC + Dimension mm Current A V Stick-Out DC + Dimension mm Current A V Dimension fullowing gas (EN ISO 14175) N0 GAS Dimension fullowing gas (EN ISO 14175) Stick-Out 35-40 mm Current A V	EN 14700					DIN 8555			
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