

## OK Tubrodur 35 S M

A hardfacing cored wire for rebuilding and surfacing using the submerged arc welding process.

<b>Classifications</b>	EN 14700 : T Fe1
<b>Welding Current</b>	DC+
<b>Alloy Type</b>	Martensitic steel weld metal

Deposition Data				
Diameter	Current	Voltage	Wire Feed Speed	Deposition Rate
2.4 mm	250-450 A	28-38 V	2.0-5.0 m/min	4.0-9.0 kg/h
3.0 mm	400-700 A	28-36 V	2.5-5.5 m/min	5.5-12.0 kg/h
4.0 mm	500-900 A	28-34 V	2.0-5.0 m/min	6.5-12.5 kg/h