



Gas Control Equipment



LIGHTWEIGHT CUTTING AND WELDING SYSTEM

GCE X10™ ORBIT ORIGINAL

GCE continues to introduce the new torch design across the extensive GCE X10™ Welding product range. Now it's time to present the GCE X10™ ORBIT ORIGINAL torch program.

The GCE X10™ ORBIT ORIGINAL with its new design is a light weight constructed welding blowpipe. Designed with safety in mind and engineered from highest quality materials to complement the operator in production or light gauge maintenance welding and brazing.

The neat design and light weight makes the torch perfect suitable for brazing operations. The trim valves are easy to adjust and control to set whatever flame required.



GCE X10™ ORBIT

ADVANTAGES

- **High operating safety.** The shank is manufactured from a solid drilled aluminum forging, no risk for any leakage.
- **Light weight.** Perfect suitable for precise soldering and brazing operations.
- **New trim valve design** for easy and precise setting of the flame.
- Conform to EN standard EN ISO 5172.

TECHNICAL DATA	
Hose connections:	1/4" BSP (other threads available on request)
Welding capacity:	8 mm
Welding nozzles:	Lightweight, Swaged Nozzles Size 1-25 D.H. Solid Copper Tips Sizes 1-25

SHANK

Article number	Inlet Connection	Outlet Connection
G0766229	G1/4"	G1/4" LH

MIXER

Article number	Description
0766231	GCE X10™ ORBIT MIXER

WELDING TIPS

Article number	Range	Size
0766232 (62401)	to 1 mm	Size 1
0766233 (62402)	1-1,5 mm	Size 2
0766234 (62403)	1,5-2 mm	Size 3
0766235 (62405)	2-2,5 mm	Size 5
0766236 (62407)	2,5-3 mm	Size 7
0766237 (62410)	3-4 mm	Size 10
0766238 (62413)	4-5 mm	Size 13
0766239 (62418)	5-6 mm	Size 18
0766240 (62425)	6-8 mm	Size 25

HEATING NOZZLE & NECK

Article number	Description
81666	GCE X10™ ORBIT Heating Nozzle and Neck

TOOL - FREE!



GCE X10™ ORBIT ORIGINAL WELDING OUTFITS

Article number	Description	Consisting of:
F23220019	GCE X10™ ORBIT Welding Set	Shank, Mixer, Heating Neck, Regulator Unicontrol Ace, Regulator Unicontrol Oxy, Safe Guard 3 Oxy, Safe Guard 3 Fuel, Hose Twin Oxy/Ace, Welding Attachment 1, 2, 3, 5, 7, 10, Goggles, Lighter with Cup, Spanner, Cleaning needles, Data Card
GF23220012	GCE X10™ ORBIT Mapp Welding Set Outfit	Shank, Mixer, Regulator Mapp, Regulator Unicontrol Oxy, Safe Guard 2 Oxy, Safe Guard 2 Fuel, Welding Attachment 5, 7, 10, Blue Hose, Hose 6x13, Data Card



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