



# PRODUCT CATALOGUE

2021







**5** Year  
Warranty\*  
ON ALL MODELS








\*5 year warranty subject to product registration

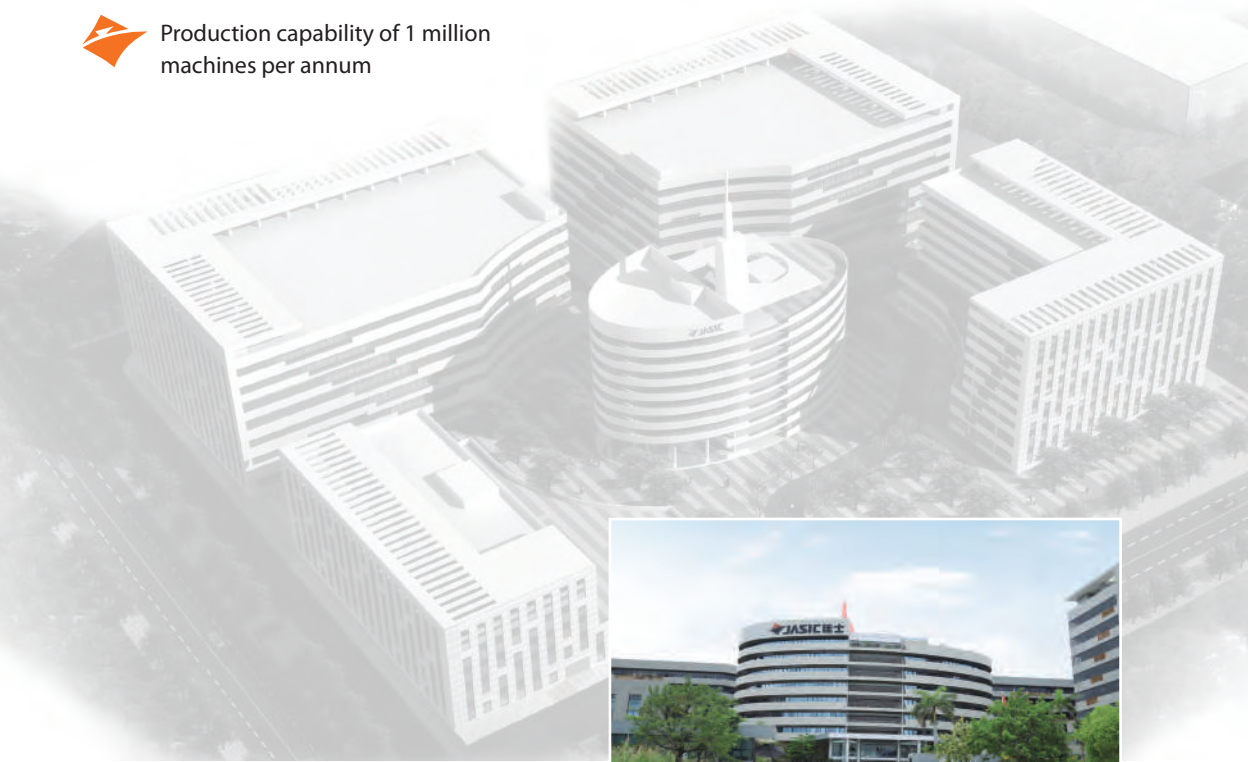
 5 million dollar investment into cutting edge integrated Test Laboratories on site  
Jasic equipment undergoes 42 individual tests to meet high quality standards

 Manufacturing over 200 different equipment models on site

 Production capability of 1 million machines per annum

 4 centre strong Research and Development Facilities have been ranked as the most progressive R & D enterprise in the Pearl River Delta Region

 In 2017, Jasic were awarded the first welding laboratory UA certification in China from TÜV Rheinland



*Jasic Technology Co. Ltd*

JASIC is an international developer, manufacturer and supplier of welding inverters and integrated welding solutions that represent value, reliability and innovation. An international sales network in 60 countries - JASIC has a worldwide reputation for providing the best quality with exceptional service.

In March 2011, JASIC was successfully launched on the Shenzhen stock exchange and now has realistic ambitions to become the largest manufacturer of welding inverters in the world today.

JASIC has a certified ISO 9001 quality management system and a product range that fully complies with CE, UKCA, RoHS, C-TICK, CSA and CCC standard.

One of the UK's largest and most dynamic independent suppliers of industrial equipment

Wilkinson Star is the exclusive UK importer of Jasic equipment and is a service led, expanding force in the welding industry since its formation over 35 years ago.

We present JASIC - striking looks, simple operation with highly advanced electronics...

supported by the very best after sales service in the industry...

Join the Journey - Join JASIC



*Wilkinson Star Limited*



@jasicuk



# QUALITY “ JASIC inverters comply with the most stringent quality and safety standards ”

Every inverter is comprehensively inspected with 42 test procedures in R & D testing laboratories on site



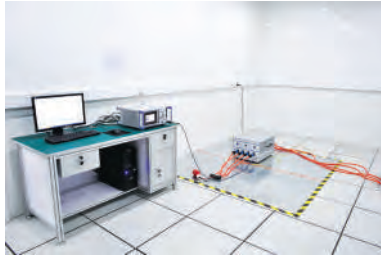
Vibration Testing



Waterproof Testing



High/Low Temperature



Conducted Emission Disturbance Testing



Electrostatic Prevention Testing



Metallic Dust Testing



Harmonics & Flicker Test Laboratory



“ JASIC has invested 5 million dollars into cutting edge integrated test laboratories and owns 4 Research & Development Centres in China with more than 60 patents. JASIC'S 30,000m<sup>2</sup> Research & Development Centre has the most complete and advanced test laboratory to guarantee JASIC product quality and commitment to new technology. ”

All products endure 42 different tests of equipment: EMC tests, environmental and reliability testing, safety tests, functional performance tests, white box limit tests, thermal tests, auto-testing platform, component/device test, welding processing test, arc ignition/cutting experiments, welding material metallographic examination tests, high speed photography test in welding process along with all the in-depth testing within each test area.

## MANUFACTURING

JASIC'S manufacturing site is over 80,000m<sup>2</sup> and is arguably the largest and most modern inverter manufacturing base in China. The production capacity is 1 million units per year. JASIC'S Welding Engineering Centre offers several brand new advanced auto production lines, supporting auto chip moulder, auto insertion machine and comprehensive debugging cabinet to achieve highly advanced manufacturing production. The manufacturing site is equipped with 13 auto welder assembly lines with self-recovery tooling plate function, 2000m<sup>2</sup> SMT & AI workshop (temperature, humidity and dust control, relative clean workshop), 10,000m<sup>2</sup> PCBA workshop (Epoxy self-levelling floor anti-static production workshop).

“ Over 795,000 models manufactured to date in 2016 ”



Here we consider  
some users  
questions  
before purchase



**Q: How do I register?**

A: It's so simple . . . visit our website [www.jasic.co.uk](http://www.jasic.co.uk) and head to the register tab on the home page

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**Q: Can I have my machine validated as I am working to EN50504:2008 and I need to provide certification?**

A: Yes, we offer a full validation service and we recommend you book for this at the time of purchase. For a small fee you will have peace of mind that your machine complies with welding procedure requirements.

**Q: We employ a team of 40 welders, can you provide training on our new JASIC products?**

A: Yes, we can offer full on-site professional training on all equipment from our dedicated team or if you prefer, why not visit our JASIC Training Academy in Manchester - where our trainers can take you through the practical and theory aspects of your weld.



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**Q: Sometimes things go wrong - we have a large order to fulfil and think we may have a problem with the kit, what should we do?**

A: Firstly, we ask you to call our dedicated technical support line on 0161 728 7901 as our over the phone advice may be all you need to get you up and running. If not, we employ the best solutions to get you back up and running. Through our highly trained technician support team in Manchester, Swindon and Cramlington customer care is our byword and your productivity is our priority.







THERE IS NO COMPROMISE ON THE QUALITY OF JASIC EQUIPMENT . . .  
SUCH IS OUR CONFIDENCE IN THIS TECHNOLOGY  
WE OFFER AN UNPARALLELED 5 YR WARRANTY ON ALL MODELS

**Q: Can we return the equipment? Who covers the cost of this?**

A: Yes, Wilkinson Star will arrange at its expense to collect and return equipment from the distributor (UK Mainland) which is under warranty.

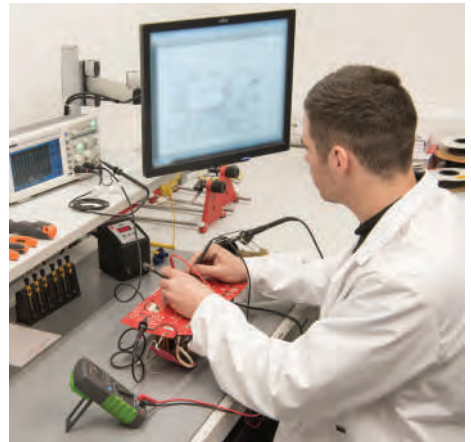
**Q: So purchasing this product sounds like it will give me total peace of mind in that it's been through rigorous quality testing in manufacture. You've sold thousands of units and in the event of a problem you can fix it swiftly and efficiently. Sounds like a good investment.**

A: Absolutely, we sell quality and our investment in pre and after sales service is paramount to us in the future growth of the product. We know you will be pleased with your purchase and enjoy many years of quality welding with JASIC.

“ We are serious about product quality. Sound performance and reliability is what you can expect from our products ”

**Q: So this is a true 5 year warranty?**

A: Totally, we believe we are the only company in our industry who can offer a true 5 year warranty as no one can match us on the investment we've made to support the sale and service of this quality equipment.



\*5 year warranty subject to product registration



# Serving Industry



Manufacturing



Power Generation



Rail



Shipbuilding



Engineering / Maintenance



Steelwork



Agricultural



Construction



Aviation



Offshore



Engineering / Maintenance



Mining

# High quality equipment demands quality training

Visit our state of the art  
Welding Academy

- Welder Approval Qualification Test (Coded)
- Welder Training at all levels
- Approval of Welding Procedure Specifications



wilkinson-welding-academy.com  
Manchester M28 2WD



The Sector Skills Councils  
for Science, Engineering and  
Manufacturing Technologies





- 12 individual acoustic welding bays fitted with the latest fume extraction equipment
- Extensive range of welding equipment on site for practical training covering all welding processes





There is no compromise on the quality of this equipment - such is our confidence in this technology Wilkinson Star offer an unparalleled 5 year warranty on all models



the first of its kind in the welding industry.

All equipment is fully supported by WILKINSON STAR trained technicians.

For full warranty terms please visit [jasic.co.uk](http://jasic.co.uk)

\*5 year warranty subject to product registration

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<b>JPA-180</b>	Power Arc 180 SE c/w Case and Lead Set	<b>28 - 29</b>
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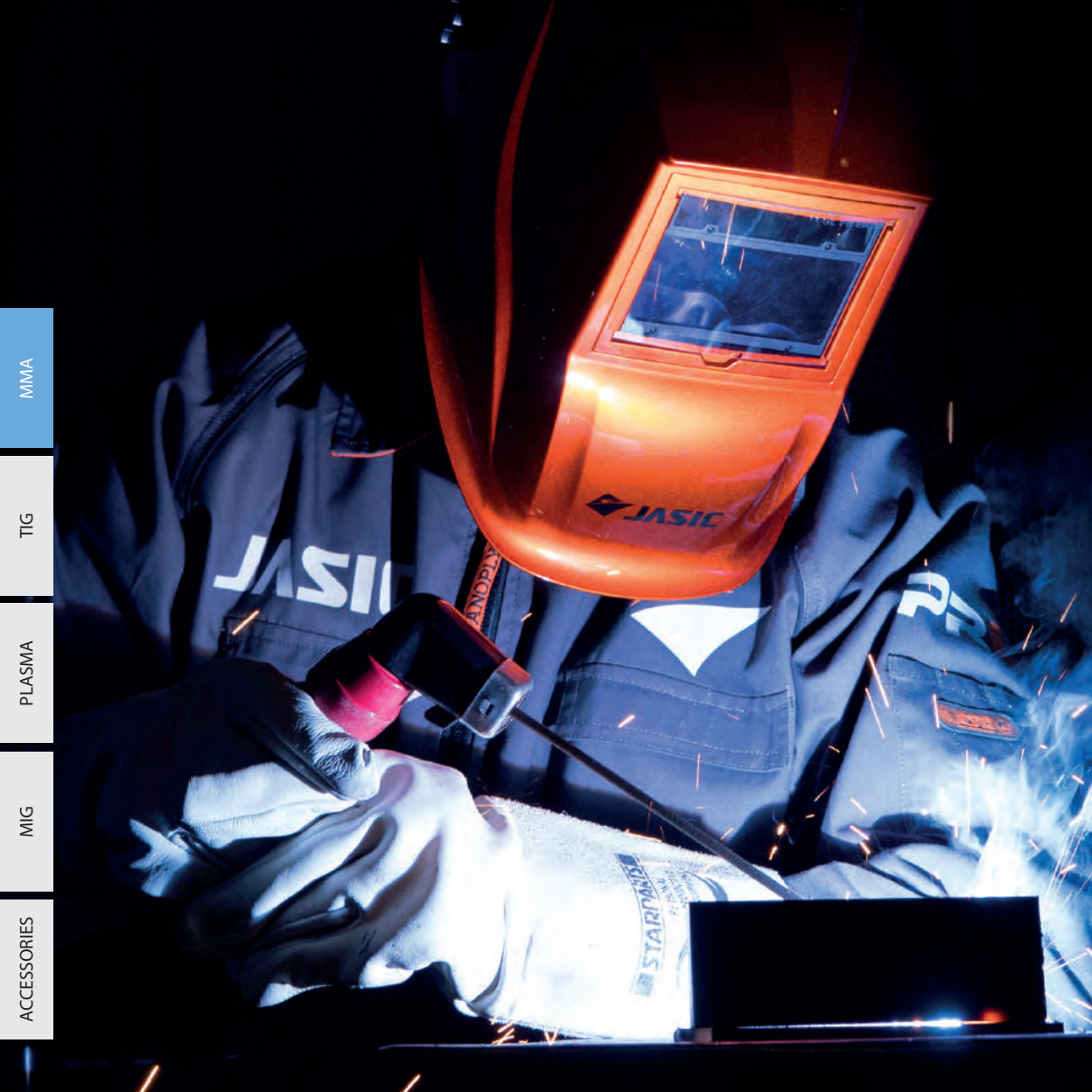
ACCESSORIES

MIG

PLASMA

TIG

MMA



# MMA



ACCESSORIES

MIG

PLASMA

TIG

MMA



The Jasic Arc 140 MMA welding inverter is equipped with the latest IGBT technology and a singular PCB for improved efficiency and maintenance.

This technologically advanced inverter is extremely user-friendly and offers reliable and consistent arc performance. The Arc 140 also offers lift TIG functionality making it an ideal choice for maintenance and light fabrication.

High quality tactile rubber finish to mouldings & handle

Durable, compact inverter with distinctive design



Supplied in full colour packaging



**ORDER CODE**  
**JA-140**

## KEY FEATURES

- Professional quality IGBT inverter
- Anti-stick, Arc-force, Lift TIG
- Hot start for those difficult to strike electrodes
- 40Khz inverter frequency, high efficiency
- Compact size, lightweight and modern design
- Heavy duty 16-25mm dinse sockets
- Easy arc starting, minimal spatter
- Auto-compensation for voltage fluctuation
- High quality tactile rubber finish to mouldings and handle
- Supplied in full colour packaging
- Can weld electrodes of up to 3.2mm
- AVR generator friendly

## TECHNICAL DATA

Input Voltage	AC 230V - 50/60 Hz
I <sub>eff</sub> (A)	15.5
Input Power (kVA)	6
Current Range (A)	10 - 140
Duty Cycle @ 40°C	140A @ 35%
No-Load Voltage (V)	63
Efficiency (%)	85
Power Factor	0.7
Protection/Insulation Class	IP21S/F
Dimensions (LxWxH mm)	313 x 130 x 250
Weight (Kg)	4.7

## OPTIONAL

MMA Leads  
**WCS25-3**



Shoulder Strap  
**JSS-01**



Site Bag  
**JSB-01**





The Jasic Arc 160 PFC model uses PFC technology to provide advantages such as energy saving and a wide input voltage range.

This technologically advanced inverter is extremely user-friendly and offers reliable and consistent arc performance.

The Arc 160 PFC also offers lift TIG functionality making it an ideal choice for maintenance and light fabrication.

High quality tactile rubber finish to mouldings & handle

Highly flexible dual voltage inverter for site work applications



Supplied in full colour packaging





ORDER CODE  
**JA-160PFC**

## KEY FEATURES

- IGBT inverter technology
- Wide input voltage 95-265V
- Anti-stick, Arc-force, Hot start, Lift TIG
- 33Khz inverter frequency, high-efficiency
- Compact size, lightweight and modern design
- Heavy duty 35-50mm dinse sockets
- Easy arc starting, minimal spatter
- Auto-compensation for voltage fluctuation
- High quality tactile rubber finish to mouldings and handle
- Supplied in full colour packaging
- Can weld electrodes of up to 4mm
- AVR generator friendly

## TECHNICAL DATA

Input Voltage	95-265V - AC 50/60Hz	
	115V	230V
I <sub>eff</sub> (A)	17.5	11.6
Input Power (kVA)	3.7	5
Current Range (A)	10 - 125	10 - 160
Duty Cycle @ 40°C	125A @ 35%	160A @ 35%
No-Load Voltage (V)	68	
Efficiency (%)	85	
Power Factor	0.99	
Protection/Insulation Class	IP21/F	
Dimensions (LxWxH mm)	365 x 135 x 280	
Weight (Kg)	6.4	

## OPTIONAL

MMA Leads  
**WCS25-3WEL**



Shoulder Strap  
**JSS-01**



Site Bag  
**JSB-01**





## COMPLETE WITH

Protective case & MMA lead set

MMA

The Jasic Power Arc 160 PFC wide voltage welding inverter is equipped with the latest IGBT technology and a singular PCB for improved efficiency and maintenance.

This technologically advanced inverter offers PFC technology providing energy saving benefits for the user. The Arc 160 PFC also offers lift TIG functionality making it an ideal choice for maintenance and light fabrication.

TIG

### Includes Case and Lead Set

PLASMA

Durable, compact inverter with distinctive design

High quality tactile rubber finish to mouldings & handle

MIG

ACCESSORIES



\*5 year warranty subject to product registration





ORDER CODE  
**JPA-160PFC**

## KEY FEATURES

- IGBT inverter technology for the professional user
- Wide input voltage 95-265V
- PFC energy saving technology
- Anti-stick, Arc-force, Hot start, Lift TIG
- 40Khz inverter frequency, high-efficiency
- Compact size, lightweight and modern design
- Heavy duty 35-50mm dinse sockets
- Easy arc starting, minimal spatter
- Auto-compensation for voltage fluctuation
- High quality tactile rubber finish to mouldings and handle
- Includes protective carry case and MMA leads
- Can weld electrodes of up to 4mm
- AVR generator friendly

## TECHNICAL DATA

Input Voltage	95-265V - AC 50/60Hz	
	115V	230V
I <sub>eff</sub> (A)	17.5	11.6
Input Power (kVA)	3.7	5
Current Range (A)	10 - 125	10 - 160
Duty Cycle @ 40°C	125A @ 35%	160A @ 35%
No-Load Voltage (V)	68	
Efficiency (%)	85	
Power Factor	0.99	
Protection/Insulation Class	IP21/F	
Dimensions (LxWxH mm)	365 x 135 x 280	
Weight (Kg)	6.4	

## OPTIONAL

MMA Leads  
**WCS25-3WEL**



Shoulder Strap  
**JSS-01**



Site Bag  
**JSB-01**



## COMPLETE WITH

MMA lead set

MMA

TIG

PLASMA

MIG

ACCESSORIES



The Jasic Arc 180 PFC model uses PFC technology to provide advantages such as energy saving and a wide input voltage range.

This technologically advanced inverter is extremely user-friendly and offers reliable and consistent arc performance.

The Arc 180 PFC also offers lift TIG functionality making it an ideal choice for maintenance and light fabrication.

High quality tactile rubber finish to mouldings & handle

Includes  
MMA Leads  
**WCS25-3WEL**



Supplied in full colour packaging





ORDER CODE  
**JA-180PFC**

## KEY FEATURES

- IGBT inverter technology
- Wide input voltage 95-265V
- Anti-stick, Arc-force, Hot start, Lift TIG
- 33Khz inverter frequency, high-efficiency
- Compact size, lightweight and modern design
- Heavy duty 35-50mm dinse sockets
- Easy arc starting, minimal spatter
- Auto-compensation for voltage fluctuation
- High quality tactile rubber finish to mouldings and handle
- Supplied in full colour packaging
- Can weld electrodes of up to 4mm
- AVR generator friendly

## TECHNICAL DATA

Input Voltage	95-265V - AC 50/60Hz	
	115V	230V
I <sub>eff</sub> (A)	15.2	13.4
Input Power (kVA)	3.2	5.83
Current Range (A)	10 - 110	10 - 180
Duty Cycle @ 40°C	110A @ 35%	180A @ 35%
No-Load Voltage (V)	68	
Efficiency (%)	85	
Power Factor	0.998	
Protection/Insulation Class	IP21S/F	
Dimensions (LxWxH mm)	365 x 135 x 280	
Weight (Kg)	6.4	

## OPTIONAL

Shoulder Strap  
**JSS-01**



Site Bag  
**JSB-01**





## COMPLETE WITH

Protective case & MMA lead set

MMA

The Jasic Power Arc 180 SE welding inverter is equipped with the latest IGBT technology and a singular PCB for improved efficiency and maintenance.

This technologically advanced inverter is equipped with self-adaptive arc force and offers easy starting with minimal spatter.

TIG

The Arc 180 SE also offers lift TIG functionality making it an ideal choice for maintenance and light fabrication.

PLASMA

Includes Case  
and Lead Set

MIG

Durable, compact inverter  
with distinctive design

High quality tactile rubber  
finish to mouldings & handle

ACCESSORIES



\*5 year warranty subject to product registration



ORDER CODE  
**JPA-180**

## KEY FEATURES

- IGBT inverter technology for the professional user
- MMA/DC Lift TIG
- Anti-stick, Arc-force, Hot start, Lift TIG
- 40Khz inverter frequency, high-efficiency
- Compact size, lightweight and modern design
- Heavy duty 35-50mm dinse sockets
- Easy arc starting, minimal spatter
- Stable and reliable arc
- Auto-compensation for voltage fluctuation
- High quality tactile rubber finish to mouldings and handle
- Includes protective carry case and MMA leads
- Can weld electrodes of up to 4mm
- AVR generator friendly

## TECHNICAL DATA

Input Voltage	AC 230V - 50/60 Hz
I <sub>eff</sub> (A)	21.3
Input Power (kVA)	8.3
Current Range (A)	10 - 180
Duty Cycle @ 40°C	160A @ 35%
No-Load Voltage (V)	63
Efficiency (%)	85
Power Factor	0.7
Protection/Insulation Class	IP21/F
Dimensions (LxWxH mm)	313 x 130 x 250
Weight (Kg)	4.7

## OPTIONAL

MMA Leads  
**WCS25-3WEL**



Shoulder Strap  
**JSS-01**



Site Bag  
**JSB-01**



## COMPLETE WITH

MMA lead set

MMA

TIG

PLASMA

MIG

ACCESSORIES



The Jasic Arc 200 PFC model uses PFC technology to provide advantages such as energy saving and a wide input voltage range.

This technologically advanced inverter is extremely user-friendly and offers reliable and consistent arc performance.

The Arc 200 PFC also offers lift TIG functionality making it an ideal choice for maintenance and light fabrication.

High quality tactile rubber finish to mouldings & handle

Includes  
MMA Leads

**WCS25-3WEL**



Supplied in full colour packaging





ORDER CODE  
**JA-200PFC**

## KEY FEATURES

- IGBT inverter technology
- Wide input voltage 95-265V
- Anti-stick, Hot start, Lift TIG
- Adjustable arc force control
- 33Khz inverter frequency, high-efficiency
- Compact size, lightweight and modern design
- Heavy duty 35-50mm dinse sockets
- Easy arc starting, minimal spatter
- Auto-compensation for voltage fluctuation
- High quality tactile rubber finish to mouldings and handle
- Supplied in full colour packaging
- Can weld electrodes of up to 4mm
- Digital meter
- AVR generator friendly

## TECHNICAL DATA

Input Voltage	95-265V - AC 50/60Hz	
	115V	230V
I <sub>eff</sub> (A)	12.7	13.4
Input Power (kVA)	3.5	7.2
Current Range (A)	10 - 110	10 - 200
Duty Cycle @ 40°C	MMA 110A @ 20% TIG 110A @ 35%	200A @ 25% 200A @ 40%
No-Load Voltage (V)	68	
Efficiency (%)	85	
Power Factor	0.998	
Protection/Insulation Class	IP21S/F	
Dimensions (LxWxH mm)	365 x 135 x 280	
Weight (Kg)	6.4	

## OPTIONAL

Shoulder Strap  
**JSS-01**



Site Bag  
**JSB-01**





The Jasic Arc 400 MMA welding inverter is equipped with the latest IGBT technology and digital meters. This technologically advanced inverter is extremely user-friendly and offers reliable and consistent arc performance. The Arc 400 also offers lift TIG functionality making it an ideal choice for industrial applications. The VRD (Voltage Reduction Device) option is an added safety function that reduces the open circuit voltage of the welding power source when welding is not taking place to a safe voltage low voltage (9V). The VRD function does not affect the welding performance of the machine.

Suitable for welding  
cellulosic electrodes

High duty output for the most demanding  
MMA welding applications





**ORDER CODE**  
**JA-402C**

## KEY FEATURES

- Excellent weld characteristics and suitable for a range of electrodes including cellulosic
- IGBT inverter technology
- Suitable for welding cellulosic electrode
- Digital ammeter
- Anti-stick, Arc-force, Hot start, Lift TIG
- Advanced control technology
- Auto-compensation for voltage fluctuation
- Remote control option
- VRD option
- AVR generator friendly

## TECHNICAL DATA

Input Voltage	AC 400V - 50/60 Hz
I <sub>eff</sub> (A)	19.6
Input Power (kVA)	18.2
Current Range (A)	30 - 400
Duty Cycle @ 40°C	400A @ 60%
No-Load Voltage (V)	79 (9V - VRD)
Efficiency (%)	85
Power Factor	0.95
Protection/Insulation Class	IP21S/F
Dimensions (LxWxH mm)	618 x 330 x 441
Weight (Kg)	20

## OPTIONAL

Remote Control  
**JRC-25**





MMA

TIG

PLASMA

MIG

ACCESSORIES

# DC TIG



ACCESSORIES

MIG

PLASMA

TIG

MMA

## COMPLETE WITH

TIG torch & adaptor, Gas regulator, Work return lead & clamp

MMA

TIG

PLASMA

MIG

ACCESSORIES



The Jasic TIG 180 is equipped with powerful IGBT components and a singular PCB for improved efficiency and maintenance.

This technologically advanced inverter is extremely user-friendly and offers reliable and consistent arc performance.

The TIG 180 with high frequency starting also offers MMA functionality making it an ideal choice for maintenance or manufacturing.



High quality tactile rubber finish to mouldings & handle



Supplied in full colour packaging



\*5 year warranty subject to product registration

**ORDER CODE**  
**JT-180**

## KEY FEATURES

- Single PCB construction, easy for testing and maintenance
- IGBT TIG/MMA inverter technology
- High frequency inverter, high efficiency
- Anti-stick, Arc-force, Hot start 2T/4T
- Down slope and post flow
- Easy start, stable and reliable arc
- Auto-compensation for voltage fluctuation
- Compact size, lightweight and modern design
- Heavy duty 35-50mm dinse sockets
- High quality tactile rubber finish to mouldings and handle
- Supplied in full colour packaging
- AVR generator friendly

## TECHNICAL DATA

Input Voltage	AC 230V - 50/60 Hz	
I <sub>eff</sub> (A)	16.5	
Input Power (kVA)	7.1	
Current Range (A)	TIG 10 - 180	MMA 10 - 160
Duty Cycle @ 40°C	180A @ 35%	160A @ 35%
No-Load Voltage (V)	65	
Efficiency (%)	85	
Power Factor	0.7	
Protection/Insulation Class	IP21/F	
Dimensions (LxWxH mm)	365 x 135 x 277	
Weight (Kg)	5.94	

## OPTIONAL

MMA Leads  
**WCS25-3WEL**



Shoulder Strap  
**JSS-01**



Site Bag  
**JSB-01**



Trolley  
**JIT-01**



## COMPLETE WITH

TIG torch & adaptor, Gas regulator, Work return lead & clamp

MMA

TIG

PLASMA

MIG

ACCESSORIES



The Jasic TIG 180 dual voltage is equipped with powerful IGBT components and a singular PCB for improved efficiency.

This technologically advanced inverter is extremely user-friendly and offers reliable and consistent arc performance.

The TIG 180 with high frequency starting also offers MMA functionality making it an ideal choice for maintenance or manufacturing.



High quality tactile rubber finish to mouldings & handle



Supplied in full colour packaging





ORDER CODE  
**JT-180DV**

## KEY FEATURES

- Single PCB construction, easy for testing and maintenance
- IGBT TIG/MMA inverter technology
- Dual input voltage
- High frequency inverter, high efficiency
- Anti-stick, Arc-force, Hot start 2T/4T
- Down slope and post flow
- Easy start, stable and reliable arc
- Auto-compensation for voltage fluctuation
- Compact size, lightweight and modern design
- Heavy duty 35-50mm dinse sockets
- High quality tactile rubber finish to mouldings and handle
- Supplied in full colour packaging
- AVR generator friendly

## TECHNICAL DATA

Input Voltage	AC 115V/230V - 50/60 Hz	
	115V	230V
I <sub>eff</sub> (A)	18.5	14.2
Input Power (kVA)	4	7
Current Range (A)	TIG 10 - 120 MMA 10 - 100	10 - 180 10 - 160
Duty Cycle @ 40°C	120A @ 35%	180A @ 40%
No-Load Voltage (V)	65	
Efficiency (%)	85	
Power Factor	0.7	
Protection/Insulation Class	IP21/F	
Dimensions (LxWxH mm)	365 x 135 x 277	
Weight (Kg)	5.94	

## OPTIONAL

MMA Leads  
**WCS25-3WEL**



Shoulder Strap  
**JSS-01**



Site Bag  
**JSB-01**



Trolley  
**JIT-01**





## COMPLETE WITH

Protective case, MMA leads, TIG torch & adaptor, Gas regulator

MMA

The Jasic Power TIG 180 SE is equipped with powerful IGBT components and a singular PCB for improved efficiency and maintenance.

This technologically advanced inverter is extremely user-friendly and offers reliable and consistent arc performance.

The TIG 180 SE with high frequency starting also offers MMA functionality making it an ideal choice for maintenance or manufacturing.

TIG

PLASMA

MIG

ACCESSORIES



High quality tactile rubber finish to mouldings & handle



\*5 year warranty subject to product registration





ORDER CODE  
**JPT-180**

## KEY FEATURES

- Single PCB construction, easy for testing and maintenance
- IGBT TIG/MMA inverter technology
- High frequency inverter, high efficiency
- Anti-stick, Arc-force, Hot start 2T/4T
- Down slope and post flow
- Easy start, stable and reliable arc
- Auto-compensation for voltage fluctuation
- Compact size, lightweight and modern design
- Heavy duty 35-50mm dinse sockets
- High quality tactile rubber finish to mouldings and handle
- Includes inverter case, TIG/MMA leads and gas regulator
- AVR generator friendly

## TECHNICAL DATA

Input Voltage	AC 230V - 50/60 Hz	
I <sub>eff</sub> (A)	16.5	
Input Power (kVA)	7.1	
Current Range (A)	TIG 10 - 180	MMA 10 - 160
Duty Cycle @ 40°C	180A @ 35%	160A @ 35%
No-Load Voltage (V)	65	
Efficiency (%)	85	
Power Factor	0.7	
Protection/Insulation Class	IP21/F	
Dimensions (LxWxH mm)	365 x 135 x 277	
Weight (Kg)	5.94	

## OPTIONAL

Shoulder Strap  
**JSS-01**



Site Bag  
**JSB-01**



Trolley  
**JIT-01**



## COMPLETE WITH

TIG torch & adaptor, Gas regulator, Work return lead & clamp

MMA

TIG

PLASMA

MIG

ACCESSORIES



The Jasic TIG 200 is equipped with powerful IGBT components and a singular PCB for improved efficiency and maintenance.

This technologically advanced inverter is extremely user-friendly and offers reliable and consistent arc performance.

The TIG 200 with high frequency starting also offers MMA functionality making it an ideal choice for maintenance or manufacturing.



High quality tactile rubber finish to mouldings & handle



Supplied in full colour packaging





ORDER CODE  
**JT-200**

## KEY FEATURES

- Single PCB construction, easy for testing and maintenance
- IGBT TIG/MMA inverter technology
- High frequency inverter, high efficiency
- Anti-stick, Arc-force, Hot start 2T/4T
- Down slope and post flow
- Easy start, stable and reliable arc
- Auto-compensation for voltage fluctuation
- Compact size, lightweight and modern design
- Heavy duty 35-50mm dinse sockets
- High quality tactile rubber finish to mouldings and handle
- Supplied in full colour packaging
- AVR generator friendly

## TECHNICAL DATA

Input Voltage	AC 230V - 50/60 Hz	
I <sub>eff</sub> (A)	18.9	
Input Power (kVA)	8.2	
Current Range (A)	TIG 10 - 200	MMA 10 - 180
Duty Cycle @ 40°C	200A @ 35%	
No-Load Voltage (V)	65	
Efficiency (%)	85	
Power Factor	0.7	
Protection/Insulation Class	IP21S/F	
Dimensions (LxWxH mm)	365 x 135 x 277	
Weight (Kg)	6.12	

## OPTIONAL

MMA Leads  
**WCS25-3WEL**



Shoulder Strap  
**JSS-01**



Site Bag  
**JSB-01**



Trolley  
**JIT-01**



## COMPLETE WITH

TIG torch & adaptor, Gas regulator, Work return lead & clamp

MMA

TIG

PLASMA

MIG

ACCESSORIES



The Jasic TIG 200 PFC Pulse operates on a wide input voltage range 95-265V and is equipped with powerful IGBT components and a singular PCB for improved efficiency and maintenance.

This technologically advanced inverter is extremely user-friendly and offers reliable and consistent arc performance.

The TIG 200 with high frequency starting also offers MMA functionality making it an ideal choice for maintenance or manufacturing.



High quality tactile rubber finish to mouldings & handle



Supplied in full colour packaging



\*5 year warranty subject to product registration



ORDER CODE  
**JT-200P-PFC**

## KEY FEATURES

- DC Pulse TIG/MMA
- Wide input voltage 95-265V
- Single PCB construction, easy for testing and maintenance
- PFC energy saving technology
- IGBT inverter technology
- High frequency inverter, high efficiency
- Digital control, HF arc ignition 2T/4T
- Pulse frequency 0.5-200 Hz
- Easy start, stable and reliable arc
- Auto-compensation for voltage fluctuation
- Compact size, lightweight and modern design
- Heavy duty 35-50mm dinse sockets
- High quality tactile rubber finish to mouldings and handle
- Supplied in full colour packaging
- AVR generator friendly

## TECHNICAL DATA

Input Voltage	95-265V - AC 50/60Hz	
	115V	230V
Ieff (A)	27.7	14.2
Input Power (kVA)	4	6
Current Range (A)	TIG 10 - 160 MMA 10 - 125	10 - 200 10 - 180
Duty Cycle @ 40°C	TIG 160A @ 60% MMA 125A @ 60%	200A @ 30% 180A @ 25%
No-Load Voltage (V)	65	
Efficiency (%)	85	
Pulse Frequency (Hz)	0.5 - 200	
Power Factor	0.99	
Protection/Insulation Class	IP21S/F	
Dimensions (LxWxH mm)	420 x 135 x 277	
Weight (Kg)	7.5	

## OPTIONAL

Shoulder Strap  
**JSS-01**



Site Bag  
**JSB-01**



Foot Control Unit  
**JFC-05**



Trolley  
**JIT-01**





## COMPLETE WITH

TIG torch & adaptor, Gas regulator, Work return lead & clamp

MMA

TIG

PLASMA

MIG

ACCESSORIES



The Jasic TIG 300 DC Pulse inverter is equipped with industrial grade components and microprocessor control for high accuracy and performance.

This technologically advanced inverter with a digital control panel allows for feature rich options and provides 8 channel automatic storage of the welding parameters. This modular design TIG welding system can be assembled with an optional trolley and water cooler where required.

High quality tactile rubber finish to mouldings & handle



Included



\*5 year warranty subject to product registration



ORDER CODE  
**JT-300P**

## KEY FEATURES

- TIG DC Pulse with digital control
- Program memory storage
- Microprocessor control of a wide range of functions
- HF and lift TIG
- Remote control interface
- VRD function
- Digital display
- Intelligent fan and cooler control
- Excellent welding characteristics
- Protection system to enhance equipment life
- Water cooled option
- MMA remote capability
- AVR generator friendly

## TECHNICAL DATA

Input Voltage	AC 400V +/-15% - 50/60 Hz	
I <sub>eff</sub> (A)	9.9	
Input Power (kVA)	11	
Current Range (A)	TIG 5 - 300	MMA 20 - 210
Duty Cycle @ 40°C	300A @ 20%	210A @ 50%
No-Load Voltage (V)	60 (11.8V - VRD)	
Efficiency (%)	85	
Protection/Insulation Class	IP23S/F	
Dimensions (LxWxH mm)	566 x 224 x 405	
Weight (Kg)	19.4	

## OPTIONAL

Foot Control Unit  
**JFC-08**



Water Cooling  
Unit  
**JWC-MWD**



Trolley  
**JTT-MWD**



## COMPLETE WITH

TIG torch & adaptor, Gas regulator,  
Work return lead & clamp, Trolley, Water cooler

The Jasic TIG 300 DC Pulse inverter is equipped with industrial grade components and microprocessor control for high accuracy and performance. This technologically advanced inverter with a digital control panel allows for feature rich options and provides 8 channel automatic storage of the welding parameters.

MMA

TIG

PLASMA

MIG

ACCESSORIES



Included



\*5 year warranty subject to product registration





ORDER CODE  
**JT-300P-WC**

## KEY FEATURES

- TIG DC Pulse with digital control
- Program memory storage
- Microprocessor control of a wide range of functions
- HF and lift TIG
- Remote control interface
- VRD function
- Digital display
- Intelligent fan and cooler control
- Excellent welding characteristics
- Protection system to enhance equipment life
- MMA remote capability
- AVR generator friendly

## TECHNICAL DATA

Input Voltage	AC 400V +/-15% - 50/60 Hz	
leff (A)	9.9	
Input Power (kVA)	11	
Current Range (A)	TIG	MMA
	5 - 300	20 - 210
Duty Cycle @ 40°C	300A @ 20%	210A @ 50%
No-Load Voltage (V)	60 (11.8V - VRD)	
Efficiency (%)	85	
Protection/Insulation Class	IP23S/F	
Dimensions (LxWxH mm)	940 x 420 x 1130	
Weight (Kg)	74	

## OPTIONAL

Foot Control Unit  
**JFC-08**





## COMPLETE WITH

TIG torch & adaptor, Gas regulator,  
Work return lead & clamp, Trolley, Water cooler

The Jasic TIG 400 Pulse is equipped with industrial grade IGBT components and an MCU chip for high accuracy and performance. This technologically advanced inverter with a digital panel allows for software upgrades and provides 8 channel automatic storage of the welding parameters.

This modular design TIG welding system includes the trolley and water cooler as standard.

High quality tactile rubber finish to mouldings & handle

Air cooled version  
also available  
**JT-400PA**

\*5 year warranty subject to product registration

MMA

TIG

PLASMA

MIG

ACCESSORIES





ORDER CODE  
**JT-400P**

## KEY FEATURES

- Industrial grade IGBT inverter technology
- DC Pulse TIG/MMA with VRD function option
- MCU chip for high accuracy and consistency
- HF or Lift arc ignition, 2T/4T, spot-time
- Up/down slope, pre/post flow, crater/initial/weld current
- Digital panel with interface for easy software upgrades
- Gas test function in DCTIG mode
- Modular design with trolley and water cooler included
- Automatic 8 channel storage of welding parameters
- On demand fan and water cooling
- MMA remote capability
- AVR generator friendly

## TECHNICAL DATA

Input Voltage	AC 400V - 50/60 Hz	
I <sub>eff</sub> (A)	14	
Input Power (kVA)	18	
Current Range (A)	TIG DC 5 - 400	MMA DC 30 - 400
Duty Cycle @ 40°C	400A @ 50%	
No-Load Voltage (V)	68	
Efficiency (%)	85	
Power Factor	0.96	
Protection/Insulation Class	IP21S/F	
Dimensions (LxWxH mm)	760 x 360 x 585	
Weight (Kg)	90	

## OPTIONAL

Foot Control Unit  
**JFC-07**



MMA

TIG

PLASMA

MIG

ACCESSORIES



AC/DC TIG



ACCESSORIES

MIG

PLASMA

TIG

MMA

## COMPLETE WITH

TIG torch & adaptor, Gas regulator, Work return lead & clamp

MMA

TIG

PLASMA

MIG

ACCESSORIES



The Jasic TIG 200P AC/DC mini is a technologically advanced single phase inverter power source offering an ultra-portable solution. The innovative and user-friendly control panel offers a digital weld cycle, welding modes and a program memory feature for storing different welding parameters.

The excellent technical characteristics of the 200 AC/DC make it an ideal choice for professionally qualified TIG welders that require precise and reliable performance.

High quality tactile rubber finish to mouldings & handle

The latest innovation in pulse TIG inverter development





ORDER CODE  
**JT-200DS**

## KEY FEATURES

- TIG Pulse AC/DC with digital control
- Digital display
- Program memory storage
- Easy to use, intuitive control panel
- Pre-post flow time, up/down slope
- Pulse adjustment
- Pulse frequency, pulse duty, arc force, cleaning width
- Remote control interface
- AC function for aluminium and aluminium alloys
- Heavy duty 35-50mm dinse sockets
- DC TIG function for carbon steel, copper and non-ferrous metals
- High speed pulse with precise adjustment for ultimate weld bead
- MMA remote capability
- AVR generator friendly

## TECHNICAL DATA

Input Voltage	AC 230V - 50/60 Hz	
leff (A)	16	
Input Power (kVA)	6.9	
Current Range (A)	TIG 5 - 200	MMA 10 - 160
Duty Cycle @ 40°C	200A @ 25%	160A @ 30%
No-Load Voltage (V)	60	
Efficiency (%)	85	
Power Factor	0.7	
Protection/Insulation Class	IP21S/B	
Dimensions (LxWxH mm)	435 x 160 x 340	
Weight (Kg)	9	

## OPTIONAL

Foot Control Unit  
**JFC-05**



Trolley  
**JIT-01**



## COMPLETE WITH

TIG torch & adaptor, Gas regulator, Work return lead & clamp

MMA

TIG

PLASMA

MIG

ACCESSORIES



The Jasic 202A Pulse AC/DC is a technologically advanced single phase inverter power source suitable for medium production work. The innovative and user friendly analogue control panel allows full control of welding parameters. Optional water cooler and large cylinder trolley available.

The excellent technical characteristics of the 202 AC/DC make it an ideal choice for professionally qualified TIG welders that require precise and reliable performance.

Ultimate operator control and unrivalled weld performance



Included





**NEW**



ORDER CODE  
**JT-202A**

## KEY FEATURES

- TIG Pulse AC/DC with analog control
- Digital display
- Peak current control, 2T/4T
- Pre-post flow time, up/down slope
- Pulse adjustment
- Pulse frequency, pulse duty, arc force, cleaning width
- Remote control interface
- AC function for aluminium and aluminium alloys
- DC TIG function for carbon steel, copper and non-ferrous metals
- Smooth arc and stable welding performance
- Heavy duty 35/50 dinse sockets
- VRD Function
- AVR generator friendly

## TECHNICAL DATA

Input Voltage	AC 230V - 50/60 Hz	
I <sub>eff</sub> (A)	17	
Input Power (kVA)	7.1	
Current Range (A)	TIG 5 - 200	MMA 10 - 160
Duty Cycle @ 40°C	TIG 200A @ 25%	MMA 160A @ 30%
No-Load Voltage (V)	65 (7V VRD)	
Protection/Insulation Class	IP21S/B	
Dimensions (LxWxH mm)	566 x 224 x 405	
Weight (Kg)	15	

## OPTIONAL

Foot Control Unit  
**JFC-08**



Water Cooling  
Unit  
**JWC-MWD**



Trolley  
**JTT-MWD**



## COMPLETE WITH

TIG torch & adaptor, Gas regulator, Work return lead & clamp

MMA

TIG

PLASMA

MIG

ACCESSORIES



The Jasic 202D Pulse AC/DC is a technologically advanced single phase inverter power source suitable for medium production work. The innovative and user friendly digital control panel allows full control of welding parameters. Optional water cooler and large cylinder trolley available.

The excellent technical characteristics of the 202 AC/DC make it an ideal choice for professionally qualified TIG welders that require precise and reliable performance.

Ultimate operator control and unrivalled weld performance



Included



\*5 year warranty subject to product registration

**NEW**



ORDER CODE  
**JT-202D**

## KEY FEATURES

- TIG Pulse AC/DC with digital control
- 43 KHz inverter frequency and strong shock resistance IGBT
- Program memory storage
- Peak current control, 2T/4T
- Pre-post flow time, up/down slope
- Pulse adjustment
- Pulse frequency, pulse duty, arc force, cleaning width
- Remote control interface
- AC function for aluminium and aluminium alloys
- DC TIG function for carbon steel, copper and non-ferrous metals
- Smooth arc and stable welding performance
- Heavy duty 35/50 dinse sockets
- MMA remote capability
- VRD Function
- AVR generator friendly

## TECHNICAL DATA

Input Voltage	AC 230V - 50/60 Hz	
I <sub>eff</sub> (A)	20	
Input Power (kVA)	6.9	
Current Range (A)	TIG 5 - 200	MMA 10 - 160
Duty Cycle @ 40°C	TIG 200A @ 25%	MMA 160A @ 30%
No-Load Voltage (V)	65 (7V VRD)	
Protection/Insulation Class	IP21S/B	
Dimensions (LxWxH mm)	566 x 224 x 405	
Weight (Kg)	15	

## OPTIONAL

Foot Control Unit  
**JFC-08**



Water Cooling Unit  
**JWC-MWD**



Trolley  
**JTT-MWD**



## COMPLETE WITH

TIG torch & adaptor, Gas regulator, Work return lead & clamp

MMA

TIG

PLASMA

MIG

ACCESSORIES



The Jasic TIG 315 is a digital AC/DC inverter welder with a wide range of functions, high performance and advanced technology. This multi-function welder with AC TIG welding (square wave, triangular wave and sine wave), AC pulsed TIG welding, DC TIG welding, DC pulsed TIG welding, AC-DC hybrid TIG welding and coated electrode MMA welding (DC, AC).

It can be used in a wide range of welding operations with various types of materials.

The excellent welding performance and function rich technology make it a great choice for the professional welder with high quality demands.



Included



\*5 year warranty subject to product registration



ORDER CODE  
**JT-315MWD**

## KEY FEATURES

- TIG AC/DC Pulse with digital control
- Program memory storage up to 50 sets of data
- Microprocessor control of a wide range of functions
- Multi wave options on AC
- AC/DC TIG hybrid feature
- Variable AC frequency
- HF and lift TIG
- Remote control interface
- VRD function
- Digital display
- Intelligent fan and cooler control
- Excellent welding characteristics
- MMA remote capability
- AVR generator friendly

## TECHNICAL DATA

Input Voltage	AC 400V +/-15% - 50/60 Hz	
leff (A)	12.4	
Input Power (kVA)	14	
Current Range (A)	TIG 10 - 315	MMA 10 - 270
Duty Cycle @ 40°C	315A @ 30%	270A @ 30%
No-Load Voltage (V)	73 (12.4V - VRD)	
Efficiency (%)	85	
Protection/Insulation Class	IP21S/F	
Dimensions (LxWxH mm)	566 x 224 x 405	
Weight (Kg)	25.5	

## OPTIONAL

Foot Control Unit  
**JFC-08**



Water Cooling  
Unit  
**JWC-MWD**



Trolley  
**JTT-MWD**

## COMPLETE WITH

TIG torch & adaptor, Gas regulator,  
Work return lead & clamp, Trolley, Water cooler

MMA

TIG

PLASMA

MIG

ACCESSORIES



The Jasic TIG 315 is a digital AC/DC inverter welder with a wide range of functions, high performance and advanced technology. This multi-function welder with AC TIG welding (square wave, triangular wave and sine wave), AC pulsed TIG welding, DC TIG welding, DC pulsed TIG welding, AC-DC hybrid TIG welding and coated electrode MMA welding (DC, AC).

It can be used in a wide range of welding operations with various types of materials.

The excellent welding performance and function rich technology make it a great choice for the professional welder with high quality demands.





Water  
Cooled



ORDER CODE  
**JT-315MWD-WC**

## KEY FEATURES

- TIG AC/DC Pulse with digital control
- Program memory storage up to 50 sets of data
- Microprocessor control of a wide range of functions
- Multi wave options on AC
- AC/DC TIG hybrid feature
- Variable AC frequency
- HF and lift TIG
- Remote control interface
- VRD function
- Digital display
- Intelligent fan and cooler control
- Excellent welding characteristics
- AVR generator friendly

## TECHNICAL DATA

Input Voltage	AC 400V +/-15% - 50/60 Hz	
leff (A)	12.4	
Input Power (kVA)	14	
Current Range (A)	TIG 10 - 315	MMA 10 - 270
Duty Cycle @ 40°C	315A @ 30%	270A @ 30%
No-Load Voltage (V)	73 (12.4V - VRD)	
Efficiency (%)	85	
Protection/Insulation Class	IP21S/F	
Dimensions (LxWxH mm)	940 x 420 x 1130	
Weight (Kg)	80	

## OPTIONAL

Foot Control Unit  
**JFC-08**





MMA

TIG

PLASMA

MIG

ACCESSORIES



## COMPLETE WITH

TIG torch & adaptor, Gas regulator,  
Work return lead & clamp, Trolley, Water Cooler

The Jasic TIG 500 Pulse AC/DC (water cooled) is a technologically advanced three phase inverter power source is suitable for medium to large production work.

The innovative and user-friendly digital panel allows full control of the welding parameters.

The excellent technical characteristics of the 500 AC/DC make it an ideal choice for professionally qualified TIG welders that require precise and reliable performance.



Included



\*5 year warranty subject to product registration





ORDER CODE  
**JT-500D**

## KEY FEATURES

- TIG Pulse AC/DC with digital control
- Program memory storage
- Easy to use, intuitive control panel
- Pre-post flow time, up/down slope
- Pulse adjustment
- Pulse frequency, pulse duty, arc force, cleaning width
- Remote control interface
- AC function for aluminium and aluminium alloys
- DC TIG function for carbon steel, copper and non-ferrous metals
- Smooth arc and stable welding performance
- Water cooled
- AVR generator friendly

## TECHNICAL DATA

Input Voltage	AC 400V - 50/60 Hz	
I <sub>eff</sub> (A)	23	
Input Power (kVA)	21.5	
Current Range (A)	TIG 10 - 500	MMA 10 - 400
Duty Cycle @ 40°C	500A @ 60%	
No-Load Voltage (V)	74	
Pulse Frequency (Hz)	AC 70	DC 200
Protection/Insulation Class	IP21S/F	
Dimensions (LxWxH mm)	1080 x 510 x 1180	
Weight (Kg)	128	

## OPTIONAL

Foot Control Unit  
**JFC-06**





MMA

TIG

PLASMA

MIG

ACCESSORIES

# PLASMA CUTTING



ACCESSORIES

MIG

PLASMA

TIG

MMA

## COMPLETE WITH

PT60 6m Plasma torch, work return lead & clamp

MMA

TIG

PLASMA

MIG

ACCESSORIES



The Jasic Cut 45P air plasma cutter equipped with PWV technology and high powered IGBT components is the perfect solution for cutting low carbon steel, stainless steel and aluminium.

This user-friendly and highly portable inverter offers smooth, fast and precise cutting on material up to 15mm (steel) and a maximum of 20mm, where a severance cut is required.

Another outstanding feature of this high specification model is PFC (power factor correction) that provides substantial energy saving benefits for the user.



Ask about our compressed air packages & cutting tables





ORDER CODE  
**JP-45PWV**

## KEY FEATURES

- IGBT plasma cutting inverter
- Wide voltage inverter 95-265V
- Lightweight, portable modern design
- Variable cutting control
- Soft touch LED control display
- Smooth precise cutting
- PFC energy saving inverter
- Clean dry air requirement (170 Ltr/Min @ 4.5 bar)
- Includes PT60 6m plasma torch
- Suitable for automation cutting (optional)
- Non HF ignition
- AVR generator friendly

## TECHNICAL DATA

Input Voltage	AC 95-265V - 50/60 Hz	
	115V	230V
leff (A)	17	13.5
Input Power (kVA)	3.6	5.29
Current Range (A)	20 - 30	20 - 45
Duty Cycle @ 40°C	30A @ 30%	45A @ 35%
Cutting Capacity (Clean)	8mm	15mm
Cutting Capacity (Severance)	10mm	20mm
Efficiency (%)	85	
Power Factor	0.99	
Protection/Insulation Class	IP21S/F	
Compressed Air Requirement	170 Ltr/Min @ 4.5 Bar (65 psi)	
Dimensions (LxWxH mm)	439 x 165 x 328	
Weight (Kg)	9.2	

## OPTIONAL

Shoulder Strap  
**JSS-01**



Compressor  
**JAS3HP-100P**





## COMPLETE WITH

6m Plasma hand torch with Euro connection,  
work return lead & clamp, integrated air regulator

MMA

TIG

PLASMA

MIG

ACCESSORIES



The New Jasic Pro Plasma Cut 60 is a professional high-end cutting inverter equipped with the latest IGBT technology.

This technologically advanced plasma inverter is extremely user-friendly and offers reliable cutting performance.

The machine provides variable cutting control that allows the operator to produce precise smooth cuts.

Suitable for:

Sheet Metal Fabrication, Ducting Work, Repair Maintenance, Fabrication, Hand or Automated Cutting



Ask about our compressed air packages & cutting tables

Professional high-end cutting power source equipped with the latest IGBT technology



\*5 year warranty subject to product registration



ORDER CODE  
**JP-61**

## KEY FEATURES

- Latest IGBT plasma cutting inverter
- Lightweight, portable robust design
- Variable cutting control
- 20mm cut on mild steel
- 6 mtr hand torch with Euro connection
- Non HF ignition
- LED display
- Smooth precise cutting
- CNC connection for automation cutting
- Simple operation
- Includes PT100 6m plasma torch
- AVR generator friendly

## TECHNICAL DATA

Input Voltage	AC 400V - 50/60 Hz
I <sub>eff</sub> (A)	9.5
Input Power (kVA)	10.8
Current Range (A)	20 - 60
Duty Cycle @ 40°C	60A @ 40%
Cutting Capacity (Clean)	20 mm
Cutting Capacity (Severance)	25 mm
Efficiency (%)	85
Power Factor	0.9
Protection/Insulation Class	IP21S/F
Compressed Air Requirement	200 Ltr/Min @ 5 Bar (73 psi)
Dimensions (LxWxH mm)	555 x 210 x 415
Weight (Kg)	14.5

## OPTIONAL

Compressor  
**JAS3HP-100P**



## COMPLETE WITH

6m Plasma hand torch with Euro connection,  
work return lead & clamp, integrated air regulator

MMA

TIG

PLASMA

MIG

ACCESSORIES



The New Jasic Pro Plasma Cut 80 is a professional high-end cutting inverter equipped with the latest IGBT technology.

This technologically advanced plasma inverter is extremely user-friendly and offers reliable cutting performance.

The machine provides variable cutting control that allows the operator to produce precise smooth cuts.

Suitable for:

Sheet Metal Fabrication, Ducting Work, Repair Maintenance, Fabrication, Hand or Automated Cutting



Ask about our compressed air packages & cutting tables

Professional high-end cutting power source equipped with the latest IGBT technology







ORDER CODE  
**JP-81**

## KEY FEATURES

- Latest IGBT plasma cutting inverter
- Lightweight, portable robust design
- Variable cutting control
- 6 m hand torch with Euro connection
- Non HF ignition
- LED display
- Smooth precise cutting
- CNC connection for automation cutting
- Simple operation
- Includes PT100 6m plasma torch
- AVR generator friendly

## TECHNICAL DATA

Input Voltage	AC 400V - 50/60 Hz
I <sub>eff</sub> (A)	14
Input Power (kVA)	15.8
Current Range (A)	20 - 80
Duty Cycle @ 40°C	80A @ 40%
Cutting Capacity (Clean)	25 mm
Cutting Capacity (Severance)	30 mm
Efficiency (%)	85
Power Factor	0.9
Protection/Insulation Class	IP21S/F
Compressed Air Requirement	200 Ltr/Min @ 5 Bar (73 psi)
Dimensions (LxWxH mm)	555 x 210 x 415
Weight (Kg)	15

## OPTIONAL

Compressor  
**JAS3HP-100P**





## COMPLETE WITH

6m Plasma hand torch with Euro connection,  
work return lead & clamp, integrated air regulator

MMA

TIG

PLASMA

MIG

ACCESSORIES



The Jasic Pro Plasma Cut 100 is a professional high-end cutting inverter equipped with the latest IGBT technology.

This technologically advanced plasma inverter is extremely user-friendly and offers reliable cutting performance.

The machine provides variable cutting control that allows the operator to produce precise smooth cuts.



Ask about our compressed air packages & cutting tables

Professional high-end cutting power source equipped with the latest IGBT technology



\*5 year warranty subject to product registration



ORDER CODE  
**JP-100**

## KEY FEATURES

- IGBT plasma cutting inverter
- Lightweight, portable modern design
- Variable cutting control
- HF ignition
- LED display
- Smooth precise cutting
- Simple operation
- Suitable for automated cutting (optional)
- P150LT 6m hand plasma torch
- AVR generator friendly

## TECHNICAL DATA

Input Voltage	AC 400V - 50/60 Hz
I <sub>eff</sub> (A)	17
Input Power (kVA)	15.8
Current Range (A)	20 - 100
Duty Cycle @ 40°C	100A @ 40%
Cutting Capacity (Clean)	30 mm
Cutting Capacity (Severance)	35 mm
Efficiency (%)	90
Power Factor	0.93
Protection/Insulation Class	IP21S/F
Compressed Air Requirement	220 Ltr/Min @ 5 Bar (73 psi)
Dimensions (LxWxH mm)	565 x 255 x 440
Weight (Kg)	26.5

## OPTIONAL

Compressor  
**JAS3HPXX-200S**





## COMPLETE WITH

6m Plasma hand torch with Euro connection,  
work return lead & clamp, integrated air regulator,  
Wheel kit



MMA

TIG

PLASMA

MIG

ACCESSORIES

The Jasic Pro Plasma Cut 160 is a professional high-end cutting inverter equipped with the latest IGBT technology.

This technologically advanced plasma inverter is extremely user-friendly and offers consistently reliable cutting performance.

The machine provides variable cutting control that allows the operator to produce precise smooth cuts.



Ask about our compressed air packages & cutting tables

Professional high-end cutting power source equipped with the latest IGBT technology



\*5 year warranty subject to product registration



ORDER CODE  
**JP-160**

## KEY FEATURES

- IGBT plasma cutting inverter
- Wheel mounted, easy to manoeuvre
- Variable cutting control
- HF ignition
- LED display
- Smooth precise cutting
- Simple operation
- In-built pressure regulator
- Suitable for automated cutting (optional)
- PISOLT 6m hand plasma torch
- AVR generator friendly

## TECHNICAL DATA

Input Voltage	AC 400V - 50/60 Hz
I <sub>eff</sub> (A)	48
Input Power (kVA)	43
Current Range (A)	30 - 160
Duty Cycle @ 40°C	160A @ 60%
Cutting Capacity (Clean)	45 mm
Cutting Capacity (Severance)	50 mm
Efficiency (%)	85
Power Factor	0.99
Protection/Insulation Class	IP21S/F
Compressed Air Requirement	220 Ltr/Min @ 5 Bar (73 psi)
Dimensions (LxWxH mm)	676 x 333 x 712
Weight (Kg)	55

## OPTIONAL

Compressor  
**JAS3HPXX-200S**



ACCESSORIES

MIG

PLASMA

TIG

MMA





# MIG



ACCESSORIES

MIG

PLASMA

TIG

MMA

## COMPLETE WITH

MIG torch, Gas regulator, Work return lead & clamp

MMA

TIG

PLASMA

MIG

ACCESSORIES



The Jasic MIG 160 Compact is equipped with powerful IGBT components, multi process capabilities and a singular PCB for improved efficiency and maintenance.

This compact and portable inverter offers excellent welding characteristics and consistently reliable performance for both MIG/MAG and MMA welding processes.



The latest IGBT compact MIG/MMA Inverter, ideally suited for production, site work and maintenance



Supplied in full colour packaging







ORDER CODE  
**JM-160C**

## KEY FEATURES

- IGBT MIG/MMA multi process
- Single PCB compact welding inverter
- Stable arc and reliable performance
- Easy arc starting, less spatter, stable current and excellent weld bead shaping
- Suitable for 0.6, 0.8 and 1.0mm welding wire
- Compact size, lightweight and modern design
- Burn back control
- Ideal for production, site work & maintenance
- Can weld electrodes of up to 4mm
- AVR generator friendly

## TECHNICAL DATA

Input Voltage	AC 230V - 50/60 Hz
I <sub>eff</sub> (A)	15.2
Input Power (kVA)	5.9
Voltage Adjustment Range (V)	11 - 26
Current Range (A)	30 - 160
Duty Cycle @ 40°C	160A @ 35%
No-Load Voltage (V)	53
Wire Spool Size	∅ 200mm
Efficiency (%)	85
Power Factor	0.7
Protection/Insulation Class	IP21S/F
Dimensions (LxWxH mm)	485 x 185 x 370
Weight (Kg)	12.5

## OPTIONAL

MMA Leads  
**WCS25-3WEL**



Shoulder Strap  
**JSS-01**



Trolley  
**JIT-01**



## COMPLETE WITH

MIG torch, Gas regulator, Work return lead & clamp

MMA

TIG

PLASMA

MIG

ACCESSORIES



The Jasic MIG 200 Compact is equipped with powerful IGBT components, multi process capabilities and a singular PCB for improved efficiency and maintenance.

This compact and portable inverter offers excellent welding characteristics and consistently reliable performance for both MIG/MAG and MMA welding processes.



The latest IGBT compact MIG/MMA Inverter, ideally suited for production, site work and maintenance



Supplied in full colour packaging





ORDER CODE  
**JM-200C**

## KEY FEATURES

- IGBT MIG/MMA multi process
- Single PCB compact welding inverter
- Stable arc and reliable performance
- Easy arc starting, less spatter, stable current and excellent weld bead shaping
- Suitable for 0.6, 0.8 and 1.0mm welding wire
- Compact size, lightweight and modern design
- Burn back control
- Ideal for production, site work & maintenance
- Can weld electrodes of up to 4mm
- AVR generator friendly

## TECHNICAL DATA

Input Voltage	AC 230V - 50/60 Hz
Input Current (A)	21
Input Power (kVA)	8
Voltage Adjustment Range (V)	11 - 28
Current Range (A)	30 - 200
Duty Cycle @ 40°C	200A @ 35%
No-Load Voltage (V)	53
Wire Spool Size	ø 200mm
Efficiency (%)	85
Power Factor	0.7
Protection/Insulation Class	IP21S/F
Dimensions (LxWxH mm)	485 x 185 x 370
Weight (Kg)	12.8

## OPTIONAL

MMA Leads  
**WCS25-3WEL**



Shoulder Strap  
**JSS-01**



Trolley  
**JIT-01**



## COMPLETE WITH

MIG torch, Gas regulator, Work return lead & clamp

MMA

TIG

PLASMA

MIG

ACCESSORIES



The Jasic MIG 200 Synergic Compact is equipped with powerful IGBT components, multi process capabilities, digital meters and a singular PCB for improved efficiency and maintenance.

This compact and portable synergic inverter offers excellent welding characteristics and consistently reliable performance for both MIG/MAG, MMA and Lift TIG welding processes.

Stable arc and reliable performance ideal for production, site work & maintenance.



Experience high quality weld performance and versatility



Supplied in full colour packaging





ORDER CODE  
**JM-200CS**

## KEY FEATURES

- Advanced synergic control (pulse parameters are selected automatically)
- IGBT MIG/MAG/MMA/Lift TIG multi process
- Self-adaptive crater filling function
- Digital amp & voltmeter
- Working frequency is beyond the audio range, greatly reducing noise pollution
- Easy arc starting, less spatter, stable current and excellent weld bead shaping
- Suitable for 0.6, 0.8 and 1.0mm welding wire
- Compact size, lightweight and modern design
- Burn back control
- Can weld electrodes of up to 4mm
- AVR generator friendly

## TECHNICAL DATA

Input Voltage	AC 230V - 50/60 Hz
Input Current (A)	21
Input Power (kVA)	9.4
Voltage Adjustment Range (V)	11 - 28
Current Range (A)	10 - 200
Duty Cycle @ 40°C	200A @ 35%
No-Load Voltage (V)	53
Wire Spool Size	ø 200mm
Efficiency (%)	85
Power Factor	0.7
Protection/Insulation Class	IP21S/F
Dimensions (LxWxH mm)	485 x 185 x 370
Weight (Kg)	12.8

## OPTIONAL

MMA Leads  
**WCS25-3WEL**



Shoulder Strap  
**JSS-01**



Trolley  
**JIT-01**



## COMPLETE WITH

MIG torch, Gas regulator, Work return lead & clamp

MMA

TIG

PLASMA

MIG

ACCESSORIES



The Jasic MIG 200 PFC Compact operates on a wide input voltage range, 95-265V and is equipped with powerful IGBT components and a singular PCB for improved efficiency and maintenance.

This compact technologically advanced inverter is extremely user-friendly and offers reliable and consistent arc for both MIG/MAG and MMA performance.

Offering a stable arc and reliable performance with the added benefit of being dual voltage makes this machine your perfect partner for site work, maintenance and light fabrication.



Supplied in full colour packaging



\*5 year warranty subject to product registration



ORDER CODE  
**JM-200PFC**

## KEY FEATURES

- IGBT MIG/MMA multi process inverter technology - for the professional user
- Wide input voltage 95-265V
- PFC - Energy saving benefits for the user
- Single PCB compact welding inverter
- Stable arc and reliable performance
- Suitable for 0.6 to 1.0mm wires
- Compact size, lightweight and modern design
- Burn back control
- Ideal for production, site work & maintenance
- Reverse polarity
- Can weld electrodes of up to 4mm
- AVR generator friendly

## TECHNICAL DATA

Input Voltage	95-265V - AC 50/60Hz	
	115V	230V
I <sub>eff</sub> (A)	20.1	14.8
Input Power (kVA)	4.2	5.8
Voltage Adjustment Range (V)	11 - 28	
Current Range (A)	MIG 30 - 140	30 - 200
	MMA 10 - 140	10 - 180
Duty Cycle @ 40°C	200A @ 35%	
No-Load Voltage (V)	53	
Wire Spool Size	ø 200mm	
Efficiency (%)	85	
Power Factor	0.998	
Protection/Insulation Class	IP21S/F	
Dimensions (LxWxH mm)	485 x 185 x 370	
Weight (Kg)	12.8	

## OPTIONAL

MMA Leads  
**WCS25-3WEL**



Shoulder Strap  
**JSS-01**



Trolley  
**JIT-01**





## COMPLETE WITH

MIG torch, Gas regulator, Work return lead & clamp

MMA

TIG

PLASMA

MIG

ACCESSORIES



The Jasic MIG 202 Compact is equipped with powerful IGBT components, a digital A/V display and multi process capabilities.

The inverter offers excellent welding characteristics and consistently reliable performance for highly demanding and repetitive weld cycles.

This high quality single phase machine delivers an impressive 200 amps at 35% duty cycle, making the MIG 202 Compact an excellent choice for medium duty fabrication work.

Accommodates full size gas cylinder



\*5 year warranty subject to product registration





ORDER CODE  
**JM-202C**

## KEY FEATURES

- High performance compact MIG/MAG/MMA inverter
- Advanced control circuitry
- Digital A/V display
- High duty cycle
- Suitable for 0.6, 0.8 and 1.0mm welding wire
- Stable and reliable arc
- Burn back control
- Spool gun interface
- Wire inching feature
- AVR generator friendly

## TECHNICAL DATA

Input Voltage	AC 230V - 50/60 Hz	
I <sub>eff</sub> (A)	24	
Input Power (kVA)	8.8	
Voltage Adjustment Range (V)	15.5 - 24	
Current Range (A)	MIG 30 - 200	MMA 10 - 200
Duty Cycle @ 40°C	200A @ 35%	
No-Load Voltage (V)	52	
Wire Spool Size	ø 300mm	
Efficiency (%)	85	
Power Factor	0.75	
Protection/Insulation Class	IP21S/F	
Dimensions (LxWxH mm)	900 x 450 x 755	
Weight (Kg)	46	

## OPTIONAL

MMA Leads  
**WCS25-3WEL**



Spool Gun  
**JSG-02**





## COMPLETE WITH

MIG torch, Gas regulator, Work return lead & clamp

MMA

TIG

PLASMA

MIG

ACCESSORIES



The Jasic MIG 252 Compact is equipped with powerful IGBT components, a digital A/V display and multi process capabilities.

The inverter offers excellent welding characteristics and consistently reliable performance for highly demanding and repetitive weld cycles.

This high quality single phase machine delivers an impressive 250 amps at 35% duty cycle, making the MIG 252 Compact an excellent choice for medium duty fabrication work.

Consistently reliable performance for highly demanding and repetitive weld cycles

Accommodates full size gas cylinder



\*5 year warranty subject to product registration



ORDER CODE  
**JM-252C**

## KEY FEATURES

- High performance compact MIG/MAG/MMA inverter
- Suitable for 0.6, 0.8 and 1.0mm welding wire
- Advanced control circuitry
- Digital A/V display
- High duty cycle
- Stable and reliable arc
- Burn back control
- Spool gun interface
- Wire inching feature
- AVR generator friendly

## TECHNICAL DATA

Input Voltage	AC 230V - 50/60 Hz
I <sub>eff</sub> (A)	28.4
Input Power (kVA)	11
Voltage Adjustment Range (V)	11 - 29
Current Range (A)	30 - 250
Duty Cycle @ 40°C	250A @ 35%
No-Load Voltage (V)	52
Wire Spool Size	ø 300mm
Efficiency (%)	85
Power Factor	0.75
Protection/Insulation Class	IP21S/F
Dimensions (LxWxH mm)	900 x 450 x 755
Weight (Kg)	48

## OPTIONAL

MMA Leads  
**WCS25-3WEL**



Spool Gun  
**JSG-02**





## COMPLETE WITH

MIG torch, Gas regulator, Work return lead & clamp

MMA

TIG

PLASMA

MIG

ACCESSORIES



The Jasic MIG 250P is a compact MIG/MAG/MMA power source, the unit is feature rich and has synergic programs pre loaded with optimal parameters for inexperienced welders but with a provision of fine tuning for the experienced welder. The pulsed MIG mode allows for high quality welds with a spatter free finish.

Accommodates full size gas cylinder



\*5 year warranty subject to product registration

**NEW**



ORDER CODE  
**JM-250P**

## KEY FEATURES

- Compact modern design, advanced IGBT technology
- Four welding modes include MMA, lift TIG, DC, MIG/MAG
- Functions such as accurate preset current/voltage, 2T/4T operation mode, synergic, gas selection, wire diameter selection, electronic inductance adjustment, and on-demand fan are available
- With synergic MIG, welding parameters can be automatically selected based on wire feed speed or material thickness
- Four roll drive unit
- DC MMA suitable for a wide range of electrodes in MMA
- Easy arc starting, low spatter, stable current which offers good weld bead shape
- Excellent weld characteristics
- Auto compensation for mains voltage fluctuation with automatic protective functions including overcurrent, overload, etc.
- AVR generator friendly

## TECHNICAL DATA

Input Voltage	230 +/-15% 1P	
I <sub>eff</sub> (A)	29.2	
Input Power (kVA)	9.13	
Voltage Adjustment Range (V)	13.5 - 36	
Current Range (A)	40 - 250	
VRD Voltage MMA (V)	15	
Duty Cycle @ 40°C	MIG/TIG 250A @ 40%	MMA 220A @ 40%
No-Load Voltage (V)	75	
Wire Speed (m/min)	1.5 - 16	
Efficiency (%)	82	
Power Factor	0.76	
Protection/Insulation Class	IP21S/F	
Dimensions (LxWxH mm)	895 x 455 x 760	
Weight (Kg)	49.7	

## OPTIONAL

MMA Leads  
**WCS25-3WEL**



Spool Gun  
**TSP-250-P**





## COMPLETE WITH

MIG torch, Gas regulator, Work return lead & clamp

MMA

TIG

PLASMA

MIG

ACCESSORIES



The Jasic MIG 352 Compact is equipped with powerful IGBT components, a digital A/V display and multi process capabilities.

The inverter offers excellent welding characteristics and consistently reliable performance for highly demanding and repetitive weld cycles.

This high quality three phase machine delivers an impressive 350 amps at 40% duty cycle, making the MIG 352 Compact an excellent choice for medium duty fabrication work.

Consistently reliable performance for highly demanding and repetitive weld cycles

Accommodates full size gas cylinder



\*5 year warranty subject to product registration



ORDER CODE  
**JM-352C**

## KEY FEATURES

- Multi function compact MIG/MAG/MMA/Lift TIG
- Suitable for 0.8, 1.0 and 1.2mm welding wire
- Stable and reliable arc with minimal spatter
- Suitable for flux cored
- Advanced control circuitry
- Digital A/V display
- 4 roll wire feed drive
- High duty cycle
- Burn back control
- Spool gun interface
- Wire inching feature
- VRD on MMA setting
- AVR generator friendly

## TECHNICAL DATA

Input Voltage	AC 400V - 50/60 Hz
I <sub>eff</sub> (A)	13.7
Input Power (kVA)	15
Voltage Adjustment Range (V)	15 - 38
Current Range (A)	50 - 350
Duty Cycle @ 40°C	350A @ 40%
No-Load Voltage (V)	62 (19V - VRD)
Wire Spool Size	ø 300mm
Efficiency (%)	85
Power Factor	0.93
Protection/Insulation Class	IP21S/F
Dimensions (LxWxH mm)	900 x 450 x 755
Weight (Kg)	52

## OPTIONAL

MMA Leads  
**WCS25-3WEL**



Spool Gun  
**JSG-02**





## COMPLETE WITH

MIG torch, Trolley, 5m interconnecting cable, gas regulator, work return lead & clamp

The Jasic MIG 270 Separate is equipped with powerful IGBT components, a digital A/V display and multi process capabilities.

The inverter offers excellent welding characteristics and consistently reliable performance for highly demanding and repetitive weld cycles.

This high quality 230 volt machine delivers an impressive 270 amps at 30% duty cycle, making it an excellent choice for single phase applications.

Advanced single phase inverter providing rugged, reliable performance

Accommodates full size gas cylinder  
Modern 4 Roll wire feed unit

Storage Box - air cooled model only  
Replaced when fitted with optional water cooling unit JWC-05



\*5 year warranty subject to product registration

MMA

TIG

PLASMA

MIG

ACCESSORIES





**ORDER CODE**  
**JM-272S**

## KEY FEATURES

- Single phase IGBT inverter
- High powered 230V machine
- Digital amp & voltmeter
- 4 roll wire feed unit
- High duty cycle - single phase inverter
- Advanced control circuitry
- Suitable for 0.6, 0.8, 1.0 and 1.2mm welding wire
- Burn back control & wire inching
- 2T/4T trigger function
- Power & status LED's
- Gas check function
- Variable inductance
- Inverter trolley takes full size gas bottle
- MIG/MAG/MMA
- AVR generator friendly

## TECHNICAL DATA

Input Voltage	AC 230V - 50/60 Hz
I <sub>eff</sub> (A)	28.9
Input Power (kVA)	12.1
Voltage Adjustment Range (V)	11 - 29
Current Range (A)	30 - 270
Duty Cycle @ 40°C	270A @ 30%
No-Load Voltage (V)	54
Wire Speed (m/min)	0 - 16
Efficiency (%)	85
Power Factor	0.75
Protection/Insulation Class	IP21S/F
Dimensions (LxWxH mm)	1020 x 505 x 1460
Weight (Kg)	101

## OPTIONAL

MMA Leads  
**WCS25-3WEL**



Water Cooling Unit  
**JWC-05**





## COMPLETE WITH

MIG torch, Trolley, 5m interconnecting cable, gas regulator, work return lead & clamp

MMA

TIG

PLASMA

MIG

ACCESSORIES



The Jasic MIG 350 Separate equipped with powerful IGBT components, digital meters and multi process capabilities offers excellent welding characteristics and rugged, reliable performance.

This high quality three phase inverter delivers an impressive 350 amps at 40% duty cycle, making the MIG 350 an excellent choice for medium to heavy duty industrial manufacturers.

Featuring a unique (welding dynamic characteristic control circuit) in MIG, provides a stable arc, low spatter, excellent weld appearance and high welding efficiency.

Advanced control circuitry and rugged, reliable performance

Accommodates full size gas cylinder  
Modern 4 Roll wire feed unit

Storage Box - air cooled model only  
Replaced when fitted with optional water cooling unit JWC-05



\*5 year warranty subject to product registration



ORDER CODE  
**JM-352S**

## KEY FEATURES

- IGBT MIG/MAG MMA inverter
- Digital amp & voltmeter
- High duty cycle
- 4 roll wire feed unit
- Advanced control circuitry
- Suitable for 0.8, 1.0 and 1.2mm welding wire
- Burn back control & wire inching
- 2T/4T trigger function
- Power & status LED's
- Gas check function
- Variable inductance
- Inverter trolley takes full size gas bottle
- AVR generator friendly

## TECHNICAL DATA

Input Voltage	AC 400V - 50/60 Hz	
I <sub>eff</sub> (A)	13.2	
Input Power (kVA)	15	
Voltage Adjustment Range (V)	15 - 36	
Current Range (A)	MIG 50 - 350	MMA 20 - 350
Duty Cycle @ 40°C	350A @ 40%	
No-Load Voltage (V)	65	
Wire Speed (m/min)	1 - 16	
Efficiency (%)	85	
Power Factor	0.93	
Protection/Insulation Class	IP21S/F	
Dimensions (LxWxH mm)	1020 x 505 x 1460	
Weight (Kg)	104	

## OPTIONAL

MMA Leads  
**WCS25-3WEL**



Water Cooling Unit  
**JWC-05**





## COMPLETE WITH

MIG torch, Trolley, 5m interconnecting cable, gas regulator, work return lead & clamp

MMA

TIG

PLASMA

MIG

ACCESSORIES



The Jasic MIG 450 Separate equipped with powerful IGBT components, digital meters and multi process capabilities offers excellent welding characteristics and rugged, reliable performance.

This high quality three phase inverter delivers an impressive 400 amps at 100% duty cycle, making the MIG 450 an excellent choice for heavy duty industrial manufacturers.

Featuring a unique (welding dynamic characteristic control circuit) in MIG, provides a stable arc, low spatter, excellent weld appearance and high welding efficiency.

Advanced control circuitry and rugged, reliable performance

Accommodates full size gas cylinder  
Modern 4 Roll wire feed unit

Storage Box - air cooled model only  
Replaced when fitted with optional water cooling unit JWC-05



\*5 year warranty subject to product registration



ORDER CODE  
**JM-452S**

## KEY FEATURES

- IGBT MIG/MAG MMA inverter
- Digital amp & voltmeter
- High duty cycle
- 4 roll wire feed unit
- Advanced control circuitry
- Suitable for 0.8, 1.0, 1.2 and 1.6mm welding wire
- Burn back control & wire inching
- 2T/4T trigger function
- Power & status LED's
- Gas check function
- Variable inductance
- Inverter trolley takes full size gas bottle
- AVR generator friendly

## TECHNICAL DATA

Input Voltage	AC 400V - 50/60 Hz	
I <sub>eff</sub> (A)	27	
Input Power (kVA)	18.7	
Voltage Adjustment Range (V)	15 - 40	
Current Range (A)	MIG 60 - 450	MMA 30 - 400
Duty Cycle @ 40°C	400A @ 100%	
No-Load Voltage (V)	65	
Wire Speed (m/min)	1 - 18	
Efficiency (%)	85	
Power Factor	0.91	
Protection/Insulation Class	IP21S/F	
Dimensions (LxWxH mm)	1020 x 505 x 1460	
Weight (Kg)	108	

## OPTIONAL

MMA Leads  
**WCS25-3WEL**



Water Cooling Unit  
**JWC-05**





## COMPLETE WITH

MIG torch, Trolley, 5m interconnecting cable, gas regulator, work return lead & clamp, Trolley, Water cooler

The Jasic MIG 350 Pulse is equipped with powerful IGBT components, digital meters and multi process capabilities offers excellent welding characteristics and rugged, reliable performance.

This three phase inverter offers synergic curves for common materials and wires.

The machine also has self-diagnostic protection systems that provides extreme reliability.



DSP digital technology for optimum welding performance

Accommodates full size gas cylinder  
Modern 4 Roll wire feed unit



\*5 year warranty subject to product registration

MMA

TIG

PLASMA

MIG

ACCESSORIES



**ORDER CODE**  
**JM-350P**

## KEY FEATURES

- IGBT multi process inverter
- Synergic, MIG/MAG pulse, double pulse and DC MMA
- DSP digital technology for optimum welding performance
- 4 roll wire feed unit
- Suitable for 0.8, 1.0, 1.2 and 1.6mm welding wire
- Easy parameter settings for the operator
- Synergic curves for common materials & wire diameters
- Self diagnostic system
- Encoder feedback control of wire feed system
- Power & status LED's
- Integrated water cooling system
- Inverter trolley takes full size gas bottle
- AVR generator friendly

## TECHNICAL DATA

Input Voltage	AC 400V - 50/60 Hz
I <sub>eff</sub> (A)	23.6
Input Power (kVA)	21.1
Voltage Adjustment Range (V)	17 - 31.5
Current Range (A)	10 - 350
Duty Cycle @ 40°C	350A @ 60%
No-Load Voltage (V)	70
Wire Speed (m/min)	1 - 18
Efficiency (%)	85
Power Factor	0.85
Protection/Insulation Class	IP21S/F
Dimensions (LxWxH mm)	1020 x 505 x 1390
Weight (Kg)	117

## OPTIONAL

MMA Leads  
**WCS25-3WEL**





## COMPLETE WITH

MIG torch, Trolley, 5m interconnecting cable, gas regulator, work return lead & clamp, Trolley, Water cooler

MMA

TIG

PLASMA

MIG

ACCESSORIES



The Jasic MIG 500P is a high quality digital MIG/MAG power source. It provides low spatter consistent welding with minimal rework on a wide range of materials. The Jasic MIG 500P provides multi process pulsed MIG, synergic MIG, TIG and MMA options for a wide range of applications.

Accommodates full size gas cylinder  
Modern 4 Roll wire feed unit



\*5 year warranty subject to product registration



**NEW**Water  
CooledORDER CODE  
**JM-500P**

## KEY FEATURES

- IGBT multi process inverter
- Pulsed MIG, MIG/MAG, Lift TIG and DC MMA
- Synergic or standard operating modes
- DSP digital technology for optimum welding performance
- Smart fan and water control
- Job storage system
- 4 roll wire feed unit
- Suitable for 0.8, 1.0, 1.2 and 1.6mm welding wire
- Easy parameter settings for the operator
- Synergic curves for common materials & wire diameters
- Self diagnostic system
- Encoder feedback control of wire feed system
- Power & status LED's
- Inverter trolley takes full size gas bottle
- AVR generator friendly

## TECHNICAL DATA

Input Voltage	400 +/- 20% 3P
I <sub>eff</sub> (A)	28.6
Input Power (kVA)	26.7
Voltage Adjustment Range (V)	10 - 50
Current Range (A)	30 - 500
VRD Voltage MMA (V)	15
Duty Cycle @ 40°C	500A @ 50%
No-Load Voltage (V)	86
Wire Speed (m/min)	1.5 - 23
Efficiency (%)	92
Power Factor	0.9
Protection/Insulation Class	IP23S/F
Dimensions (LxWxH mm)	1080 x 510 x 1180
Weight (Kg)	129

## OPTIONAL

MMA Leads  
**WCS25-3WEL**



## COMPLETE WITH

MIG torch, Trolley, 5m interconnecting cable, gas regulator, work return lead & clamp, Trolley, Water cooler

The Jasic MIG 500S is a powerful MIG/MAG synergic welding system. It is suitable for use in the most demanding situations and its digital controls and displays make it easy to use.

It has synergic programs for a range of common wires and materials.

MMA

TIG

PLASMA

MIG

ACCESSORIES



Accommodates full size gas cylinder  
Modern 4 Roll wire feed unit



\*5 year warranty subject to product registration



Water  
Cooled



ORDER CODE  
**JM-500SYN**

## KEY FEATURES

- IGBT multi process inverter
- Synergic MIG/MAG, Lift TIG and MMA
- DSP digital technology for optimum welding performance
- 4 roll wire feed unit
- Suitable for 0.8, 1.0, 1.2 and 1.6mm welding wire
- Easy parameter settings for the operator
- Synergic curves for common materials & wire diameters
- Self diagnostic system
- Encoder feedback control of wire feed system
- Power & status LED's
- Integrated water cooling system
- Inverter trolley takes full size gas bottle
- AVR generator friendly

## TECHNICAL DATA

Input Voltage	400 +/- 20% 3P	
I <sub>eff</sub> (A)	28.7	
Input Power (kVA)	24.2	
Voltage Adjustment Range (V)	15.5 - 50	
Current Range (A)	MIG 60 - 500	MMA 30 - 500
VRD Voltage MMA (V)	15	
Duty Cycle @ 40°C	500A @ 50%	
No-Load Voltage (V)	80	
Wire Speed (m/min)	1.5 - 22	
Efficiency (%)	91	
Power Factor	0.92	
Protection/Insulation Class	IP23S/F	
Dimensions (LxWxH mm)	1020 x 505 x 1390	
Weight (Kg)	129	

## OPTIONAL

MMA Leads  
**WCS25-3WEL**





JIT-01



JTT-01



JTT-MWD



JWC-MWD



JH-HDX



JWC-01 2 Pin Plug



JWC-05 5 Pin Plug



JFC



JSG-02



TSP-250-P



JRC-25



JSB-01



JSS-01



JAS3HP-100P



JAS3HPXX-200S-3

Supplied with Filter Regulator

## TROLLEY

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**JIT-01** for models: JT-180 JPT-180 JT-180DV JT-200  
JT-200P-PFC JT-200DS JM-160C JM-200C  
JM-200CS JM-200PFC

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**JTT-01** for model: JT-315D

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**JTT-MWD** for models: JT-202A JT-202D JT-315MWD JT-300P

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## WATER COOLING UNITS

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**JWC-MWD** for models: JT-202A JT-202D JT-315MWD JT-300P

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**JWC-01** for model: JT-315D

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**JWC-05** for models: JM-272S JM-352S JM-452S

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## FOOT CONTROL UNITS

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**JFC-01** for models: JT-315D

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**JFC-05** for models: JT-200P-PFC JT-200DS

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**JFC-06** for model: JT-500D

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**JFC-07** for model: JT-400P

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**JFC-08** for models: JT-202A JT-202D JT-315MWD JT-300P

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## WIRED REMOTE 25M

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**JRC-25** for model: JA-402C

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## SPOOL GUN

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**JSG-02** for models: JM-202C JM-252C JM-352C

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**TSP-250-P** for model: JM-250P

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## SITE BAG

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**JSB-01** for models: JA-140 JA-160PFC JA-180PFC JA-200PFC  
JT-180 JT-180DV JT-200 JT-200P-PFC

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## SHOULDER STRAP

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**JSS-01** for Models: JA-140 JA-160PFC JA-180PFC JA-200PFC  
JT-180 JT-180DV JT-200 JT-200P-PFC JM-160C  
JM-200C JM-200CS JM-200PFC JP-45PWV

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## JASIC AUTO DARKENING HELMET

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**JH-HDX** Jasic Auto Darkening HD Welding/Grinding Helmet  
featuring ADF cartridge with True Colour Technology

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## JASIC COMPRESSORS

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**JAS3HP-100P** 3HP, 100 Litre

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**JAS3HPXX-200S** 3HP, 200 Litre

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