

Revisionsnummer: 2

## Classifications


## Characteristics and typical fields of application

Special electrode for gouging of various base materials, unalloyed up to high alloyed, cast steels, non ferro metals except copper. Easy to ignite, high gouging speed in all positions.

Suitable for edge bevelling, cutting grooves, removal of unsound material and cracks prior to repair welding.

For gouging use a flat angle (~ 15°). Keep contact with the base material, pulling forward ensures the expulsion of the molten material. Grinding is necessary before welding the notch.

## Operating data

	<b>Polarity</b>	DC- / AC	<b>Dimension mm</b>	<b>Current A</b>
	<b>Electrode identification</b>	FOX NUT	3.2 × 350	180 – 240
			4.0 × 350	250 – 320

## Approvals

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