

9396H-AC Air Cooled
9396H-WC Water Cooled
DIGI-MIG 400F
DC Inverter



Heavy Duty Cycle



IGBT Module



550V Tested in production



Phase Loss Protection



3 Phase 400V

FEATURES

- Waveform control for added arc stability, even at low currents
- Equipped with temperature, voltage and current sensors
- Variable amperage control with digital meter for a simultaneous welding current and tension display
- M501-4 torch and regulator included with water cooled package
- M36-3 torch and regulator included with air cooled package

NB: 9396H-WC water cooled version illustrated.

SPECIFICATIONS

Input power voltage (V)	3~400±10%
Frequency (Hz)	50/60
Maximum (KVA)	14.4
Effective input current (A)	28
Welding voltage range (V)	16-34
Maximum no-load voltage (V)	71
Duty cycle (A) (40°C 10 min)	60% @ 400
	100% @ 310
Protection class	Ip23
Efficiency (%)	85
Insulation class	H
Cooling	Air / Water
Overall dimensions (mm)	525 x 240 x 445
Weight (kg)	23.0
Accessories included	3m earth return lead
	5m interconnection lead

