

Fume Eliminator 860

Portable source capture for on-torch extraction



The Fume Eliminator 860 is designed to be carried to the working area. Although it can be used with a nozzle, it is specifically developed for on-torch applications - connected directly to the welding torch, it extracts the fume directly at the source. The FE 860 has a knob to set the desired suction level, an automatic start/stop function, which starts the unit as soon as the welding begins and significantly improved motor performance (versus the FE840/841).

The FE 860 is suitable for extraction of fume in maintenance welding applications and is compliant with ISO 21904 (W3).

- Portable and easy to carry.
- Automatically maintains the set extraction flow ideal for ontorch applications
- \bullet Warnings at malfunction and when the filter is 85% and 100% full
- High efficiency Nanofiber filter protecting the user from submicron particles. F9 (EN 779) MERV 14 (ASHRAE 52.2)
- Designed for torches requiring max 18 kPa at connection point according to ISO 21904

| Product name | Fume Eliminator 860 |
|---------------------------|-----------------------------------|
| Filter efficiency (%) | 99,7 |
| Installation | [Indoor] |
| Application | [fumes] |
| Working pressure (kPa) | 25 |
| Max Airflow (m3/h) | 180 |
| Hose length (m) | 2,5 |
| Filter Area (m²) | 5,3 |
| No of phases | 1 |
| Filter type | [cartridge] |
| Number of filter elements | 1 |
| Filter material | Cellulose with nanofiber |
| Working pressure (kPa) | 25 |
| Weight (kg) | 16 |
| Filter cleaning method | One way filter |
| Hose diameter (mm) | 50 |
| Note | Hose outlet on the clean air side |





Fumes



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| Description | Power Voltage (V) | Frequency (Hz) | Electric plug | Power (kW) | Model |
|-----------------------------------|-------------------|----------------|--------------------|------------|-----------|
| FE860 Nano 230V EU | 230 | 50 | Euro (CEE 7/2 P+E) | 1,3 | 70842010 |
| FE860 Nano 230V UK | 230 | 50 | UK | 1,3 | 70842020 |
| FE860 Nano 110V UK | 120 | 50/60 | UK | 1,25 | 70842030 |
| FE860 Nano 230V EU Hose discharge | 230 | 50 | Euro (CEE 7/2 P+E) | 1,3 | 70842050* |

^{*}Hose outlet on the clean air side



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| | Accessory | Part No |
|---|------------------------------------|----------|
| 0 | Metal filter for FE 840/841 | 70282004 |
| 2 | Metal filter compl. for FE 840/841 | 70284001 |
| | Filter nano disposable | 70377313 |
| | Hose superflex crushproof Ø50 5m | 70377340 |
| | Hose superflex crushproof Ø50 2,5m | 70377336 |
| | Hose superflex crushproof Ø50 15m | 70377339 |
| | Funnel nozzle TM-80 | 70851000 |
| 3 | Flange nozzle PM-300 | 70853000 |
| | Funnel nozzle TM-200 | 70854000 |
| | Hose connection M50 Ø50 | 70377337 |