

tel: +44 (0)1420 588180 fax: +44 (0)1420 588184 email: sales@swp.uk.net specialisedwelding.co.uk

## DATA SHEET FOR LANTHANATED

# TUNGSTEN ROD AND ELECTRODES

### 1.0 HAZARDOUS INGREDIENTS

TWA STEL

Tungsten  $W = 5mg/m^3 = 10mg/m^3$ 

Lanthanum Oxide  $La_2O_3$   $10mg/m^3$ 

2.0 PHYSICAL DATA

Appearance.... Grey Metal Odour.... None
Melting point.... 3380°C Boiling point.... 5900°C
Vapour pressure.... N/A Vapour density.... N/A

Evaporation Rate.... N/A Solubility in water.... Insoluble Specific gravity....

19.3

#### 3. FIRE AND EXPLOSION HAZARD

Flashpoint N/A Flamable limits N/A

Unusual hazards None

#### 4. REACTIVITY DATA

Stability.... Stable

Incompatibility.... (materials to avoid)

Avoid contact of dust with strong oxidisers and strong acids.

Hazardous Decomposition Products...

None

Hazardous Polymerization....

Will not occur

#### 5. HEALTH HAZARD DATA

As clean sintered material, there are no routes of exposure. However, should dust be generated :-

Skin and eye contact : Irritation can occur.

Wash with mile soap and water.

Seek medical advice if irritation persists.

Inhalation : As with any dust, avoid where possible.

Alternatively, protect with suitably approved

respiratory equipment.

Spillage and leakage : Avoid dust generation.

#### 6. SPECIAL PRECAUTIONS

During any subsequent machining operation, minimise exposure to dust wherever possible

#### 7. WASTE DISPOSAL

No special requirements.