

Standard Wire Rolls Kits Without Bearing Needles

WIRE	DIA.	WIRE FEED ROLLS	SELECTION OF WIRE FEED ROLLS				WIRE GUIDE LINER	CAPILLARY TUBE	KIT SET			SELECTION OF LINERS FOR ZA											
			[Diagrams]						4 x [Gear]	1 x [Pin]	1 x [Tube]	Steel liner / Steel teflon liner				Plastic liner (PEH) with bronze neck		Carbon teflon liner (carbon PTFE) with 60 mm bronze neck		Carbon teflon liner (carbon PTFE) incl. 20 mm heat resistant end			
Length of liner											3.4m	4.4m	5.4m	6.4m	4.4m	5.4m	4.4m	5.4m	3.4m	4.4m			
Fe Mild steel	0.6mm	72300000+20	white/black	0.6mm	V	X	45050223	white	26510155	white	73940083	white/black	80160520	80160520	80160550								
	0.8mm	72300000	white	0.8mm	V		45050223	white	26510155	white	73940054	white	80160521	80160521	80160551								
	1.0mm	72300001	blue	1.0mm	V		45050224	blue	26510156	blue	73940055	blue	80160521	80160521	80160551								
	1.2mm	72300003	red	1.2mm	V		45050225	red	26510157	red	73940057	red	80160522	80160522	80160552								
	1.4mm	72300014	orange	1.4mm	V		45050225	red	26510157	red	73940084	orange/red	80160522	80160522	80160552								
	1.6mm	72300015	pink	1.6mm	V		45050225	red	26510157	red	73940085	pink/red	80160522	80160522	80160552								
2.0mm	72300016	yellow	2.0mm	V		45050226	yellow	26510158	yellow	73940086	yellow	80160523	80160523	80160553									
CrNi Stainless steel	0.8mm	72300000	white	0.8mm	V		45050223	white	26510155	white	73940054	white	80160558	80160554	80160556					80160700			
	1.0mm	72300001	blue	1.0mm	V		45050224	blue	26510156	blue	73940055	blue	80160558	80160554	80160556					80160700			
	1.2mm	72300003	red	1.2mm	V		45050225	red	26510157	red	73940057	red	80160558	80160554	80160556					80160707	80160708	80160720▲	
Cu Copper alloys	1.2mm	72300003	red	1.2mm	V		45050225	red	26510157	red	73940057	red		80160555*	80160557*	80160559*				80160707	80160708		80160721▲
	1.4mm	72300014	orange	1.4mm	V		45050225	red	26510157	red	73940084	orange/red		80160555*	80160557*	80160559*				80160707	80160708		
	1.6mm	72300015	pink	1.6mm	V		45050225	red	26510157	red	73940085	pink/red		80160555*	80160557*	80160559*				80160707			
	1.6mm	72300016	yellow	2.0mm	V		45050226	yellow	26510158	yellow	73940086	yellow		80160555*	80160557*	80160559*				80160707			
Fe Flux steel with flux cored wire	0.6mm	72300000+20	white/black	0.6mm	V	X	45050223	white	26510155	white	73940083	white/black	80160520	80160520	80160550								
	0.8mm	72300000	white	0.8mm	V		45050223	white	26510155	white	73940054	white	80160521	80160521	80160551								
	1.0mm	72300001	blue	1.0mm	V		45050224	blue	26510156	blue	73940055	blue	80160521	80160521	80160551								
	1.0mm	72300001	blue	1.0mm	V		45050224	blue	26510156	blue	73940055	blue		80160591#	80160592#								
	1.2mm	72300003	red	1.2mm	V		45050225	red	26510157	red	73940057	red		80160591#	80160592#								
	1.2mm	72300003	red	1.2mm	V		45050225	red	26510157	red	73940057	red	80160522	80160522	80160552								
	1.4mm	72300014	orange	1.4mm	V		45050225	red	26510157	red	73940084	orange/red	80160522	80160522	80160552								
	1.6mm	72300015	pink	1.6mm	V		45050225	red	26510157	red	73940085	pink/red	80160522	80160522	80160552								
	1.2-1.4	72300027	green	1.2-1.4	V-90°		45050225	red	26510157	red	73940330	red/green	80160523	80160523	80160553								
	1.2-1.4	72300028	green	1.2-1.4	V-90°		45050225	red	26510157	red	73940331	green	80160523	80160523	80160553								
2.0mm	72300016	yellow	2.0mm	V		45050226	yellow	26510158	yellow	73940086	yellow	80160523	80160523	80160553									
CrNi Flux Stainless steel with flux cored wire	0.8mm	72300000	white	0.8mm	V		45050223	white	26510155	white	73940054	white	80160558	80160554	80160556					80160700			
	1.0mm	72300001	blue	1.0mm	V		45050224	blue	26510156	blue	73940055	blue	80160558	80160554	80160556					80160700			
	1.2mm	72300003	red	1.2mm	V		45050225	red	26510157	red	73940057	red	80160558	80160554	80160556					80160707			
	1.2mm	72300003	red	1.2mm	V		45050225	red	26510157	red	73940057	red		80160555*	80160557*	80160559*				80160707	80160708		
	1.4mm	72300014	orange	1.4mm	V		45050225	red	26510157	red	73940084	orange/red		80160555*	80160557*	80160559*				80160707	80160708		
1.6mm	72300015	pink	1.6mm	V		45050225	red	26510157	red	73940085	pink/red		80160555*	80160557*	80160559*				80160707	80160708			
Al Aluminum	1.0mm	72300002	blue	1.0mm	U		45050224	blue	26510156	blue	73940056	blue	80160558	80160554	80160556					80160711	80160712	80160700	
	1.2mm	72300004	red	1.2mm	U		45050225	red	26510157	red	73940058	red	80160558	80160554	80160556					80160713	80160714	80160707	
	1.2mm	72300004	red	1.2mm	U		45050225	red	26510157	red	73940058	red		80160555*	80160557*	80160559*				80160713	80160714	80160707	80160708
	1.2mm	72300004	red	1.2mm	U		45050225	red	26510157	red	73940058	red		80160555*	80160557*	80160559*						80160720▲	80160721▲
	1.4mm	72300006	orange	1.4mm	U		45050225	red	26510157	red	73940060	orange/red		80160555*	80160557*	80160559*				80160713	80160714	80160707	80160708
1.6mm	72300008	pink	1.6mm	U		45050225	red	26510157	red	73940062	pink/red		80160555*	80160557*	80160559*				80160713	80160714	80160707	80160708	

* ø5 liner - recommended for water-cooled welding hoses only

▲ Used only in water-cooled welding torches and recommended for welding torch MV400 FKS 30° Alu (item no. 80297606 and 80297607)

Fields highlighted in green apply to steel teflon liner only

For liner diameter ø4 choose wire diameter 0.8 - 1.2 mm. For liner diameter ø5 choose wire diameter 1.2 - 1.6 mm

Naked. Only recommended for water-cooled torches