

OK Tubrod 15.34

A metal cored 307L stainless steel cored wire for use with M13 shielding gas.

Specifications	
Classifications	EN 14700 : T Fe10 EN ISO 17633-A : T 18 8 Mn M M12 2 EN ISO 17633-A : T 18 8 Mn M M13 2 EN ISO 17633-A : T 18 8 Mn M M21 2
Approvals	CE : EN 13479 DB : 43.039.03 UKCA : EN 13479 VdTÜV : 04335

Approvals are based on factory location. Please contact ESAB for more information.

Welding Current	DC+
Alloy Type	307
Shielding Gas	M12, M13, M21 (EN ISO 14175)

Deposition Data				
Diameter	Current	Voltage	Wire Feed Speed	Deposition Rate
1.2 mm	150-350 A	18-34 V	5.3-16.4 m/min	2.2-7.0 kg/h